

# Structural analysis of the sialylated N- and O-linked carbohydrate chains of recombinant human erythropoietin expressed in Chinese hamster ovary cells

## Sialylation patterns and branch location of dimeric N-acetylglucosamine units

Cornelis H. HOKKE<sup>1</sup>, Aldert A. BERGWERFF<sup>1</sup>, Gijs W. K. VAN DEDEM<sup>2</sup>, Johannes P. KAMERLING<sup>1</sup> and Johannes F. G. Vliegenthart<sup>1</sup>

<sup>1</sup> Bijvoet Center, Department of Bio-Organic Chemistry, Utrecht University, The Netherlands

<sup>2</sup> Diosynth BV, Oss, The Netherlands

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The N-linked carbohydrate chains of recombinant human erythropoietin expressed in CHO cells were quantitatively released with peptide-*N*<sup>4</sup>-(*N*-acetyl- $\beta$ -glucosaminyl)asparagine amidase F, separated from the remaining O-glycoprotein by gel-permeation chromatography, and subsequently fractionated via FPLC on Mono Q, HPLC on Lichrosorb-NH<sub>2</sub> and high-pH anion-exchange chromatography on CarboPac PA1. The purified sialylated oligosaccharides were analyzed by one-dimensional and two-dimensional 500-MHz <sup>1</sup>H-NMR spectroscopy. When necessary, oligosaccharides were treated with endo- $\beta$ -galactosidase (and *N*-acetyl- $\beta$ -glucosaminidase) followed by <sup>1</sup>H-NMR analysis of the incubation products, to obtain additional structural information. Di-, tri-, tri'- and tetraantennary *N*-acetylglucosamine-type oligosaccharides occur which can be completely (major) or partially (minor) sialylated. Three different types of  $\alpha$ 2-3-linked sialic acids are present, namely, *N*-acetylneuraminic acid (95%), *N*-glycolylneuraminic acid (2%) and *N*-acetyl-9-*O*-acetylneuraminic acid (3%). In the case of partial sialylation, a non-random distribution of the sialic acids over the branches is observed. One or two extra *N*-acetylglucosamine units, being exclusively located in the branches attached to the  $\alpha$ 1-6-linked Man residue, can be present in completely or partially sialylated di-, tri'-, and tetraantennary oligosaccharides. Tetraantennary oligosaccharides with *N*-acetylglucosamine repeats could be digested quantitatively with endo- $\beta$ -galactosidase from *Bacteroides fragilis*, whereas under the same conditions tri'antennary oligosaccharides hardly reacted (< 15%). Using endo- $\beta$ -galactosidase from *Escherichia freundii*, these tri'antennary oligosaccharides could be digested more extensively (> 75%). The O-linked carbohydrate chains were released from the O-glycoprotein by alkaline borohydride treatment, and purified via FPLC on Mono Q and HPLC on Lichrosorb-NH<sub>2</sub>. Two O-glycans were found, namely, Neu5Ac $\alpha$ 2-3Gal $\beta$ 1-3GalNAc-ol and Neu5Ac $\alpha$ 2-3Gal $\beta$ 1-3(Neu5Ac $\alpha$ 2-6)GalNAc-ol.

**Keywords.** Erythropoietin; carbohydrate chains; sialic acids; endo- $\beta$ -galactosidase.

Human erythropoietin (EPO), a glycoprotein that is synthesized mainly by the kidney, stimulates the proliferation and differentiation of erythroid progenitor cells [1]. Its molecular mass is 34–39 kDa [2], and the polypeptide chain has one O-glycosylation site at Ser126 and three N-glycosylation sites at Asn24, Asn38 and Asn83. The carbohydrate chains account for about

Correspondence to J. P. Kamerling, Bijvoet Center, Department of Bio-Organic Chemistry, Utrecht University, P. O. Box 80.075, NL-3508 TB Utrecht, The Netherlands

Fax: +31 30 540980.

**Abbreviations.** BHK, baby hamster kidney; CHO, Chinese hamster ovary; EPO, erythropoietin; HOHAHA, homonuclear Hartmann-Hahn; HPAEC, high-pH anion-exchange chromatography; MLEV, composite pulse devised by M. Levitt; Neu5Ac, *N*-acetylneuraminic acid; Neu5Gc, *N*-glycolylneuraminic acid; Neu5Ac<sub>2</sub>, *N*-acetyl-9-*O*-acetylneuraminic acid; PAD, pulsed amperometric detection; PNGase-F, peptide-*N*<sup>4</sup>-(*N*-acetyl- $\beta$ -glucosaminyl)asparagine amidase F; rEPO, recombinant erythropoietin.

**Enzymes.** Peptide-*N*<sup>4</sup>-(*N*-acetyl- $\beta$ -glucosaminyl)asparagine amidase F (EC 3.5.1.52); endo- $\beta$ -galactosidase (EC 3.2.1.103); *N*-acetyl- $\beta$ -glucosaminidase (EC 3.2.1.30).

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40% of the molecular mass [3]. EPO has been expressed in various heterologous cell systems and the recombinant human glycoprotein (rEPO) is an important therapeutic agent for the treatment of anemia associated with renal failure [4]. It has been shown that the carbohydrate moiety is of great importance for the biological function of EPO or rEPO. Removal or modification of the carbohydrate chains, or prevention of glycosylation at specific sites by site-directed mutagenesis, results in altered *in vivo* and *in vitro* activity [4–10].

Several studies on the structure of the carbohydrate chains of rEPO, expressed in various cell systems like Chinese hamster ovary (CHO) and baby hamster kidney (BHK) cells, have been carried out [11–18]. Although the results of these studies are to some extent similar, discrepancies are observed on a more detailed level, in particular regarding *N*-acetylglucosamine repeats and sialylation. The latter aspect is especially important since the sialic acid residues influence the activity of rEPO as an *in vivo* therapeutic drug. In order to clarify the uncertainties concerning the structure of the carbohydrate chains of rEPO produced in CHO cells, we undertook a detailed structural analysis, revealing the native sialylation patterns and the branch location of the extra-*N*-acetylglucosamine units.

## MATERIALS AND METHODS

**Materials.** Recombinant human erythropoietin (rEPO), expressed in CHO cells, was a gift of Organon Teknika BV (Boxtel, The Netherlands). Peptide- $N^4$ -( $N$ -acetyl- $\beta$ -glucosaminyl)-asparagine amidase F (PNGase-F) from *Flavobacterium meningosepticum* and endo- $\beta$ -galactosidase from *Bacteroides fragilis* were obtained from Boehringer Mannheim. Endo- $\beta$ -galactosidase from *Escherichia freundii* was purchased from ICN Biochemicals, and  $N$ -acetyl- $\beta$ -glucosaminidase from jack beans from Sigma.

**Liberation of the N-linked carbohydrate chains.** Prior to liberation of the carbohydrate chains, rEPO was separated from mannitol, added as a stabilizer, on a Bio-Gel P-4 column (40 $\times$ 2.5 cm, 200–400 mesh, Bio-Rad). The elution was carried out with 25 mM  $\text{NH}_4\text{HCO}_3$ , adjusted to pH 7.0 with HCl, at a flow rate of 25 ml/h, and monitored using refractive index detection. The void volume peak containing the glycoprotein was collected and lyophilized.

The N-linked carbohydrate chains were enzymically released essentially as described [19, 20], but using incubation conditions optimized for rEPO. Briefly, 50 mg rEPO was dissolved in 5 ml 50 mM Tris/HCl pH 8.4, containing 50 mM EDTA. Subsequently, 1% (by vol.) 2-mercaptoethanol and 1% (mass/vol.) SDS were added, and the mixture was kept for 3 min at 100°C. After cooling to room temperature, the sample was diluted twice with incubation buffer, and PNGase-F was added (0.2 U/mg rEPO). The mixture was incubated for 16 h in an end-over-end mixer at ambient temperature, then the solution was kept for 3 min at 100°C, and after cooling, another aliquot of PNGase-F (0.2 U/mg rEPO) was added. The incubation was continued for 24 h and the deglycosylation was checked by SDS/PAGE on a 15% slab gel (2.6% cross-linking) with Coomassie brilliant blue staining.

The digest was fractionated on a Bio-Gel P-100 column (47 $\times$ 2 cm, 200–400 mesh, Bio-Rad), eluted with 25 mM  $\text{NH}_4\text{HCO}_3$  pH 7.0, at a flow rate of 22 ml/h. The eluent was monitored at 206 nm (Uvicord SII, LKB) and fractions of 7 ml were collected. The void volume fraction containing the N-deglycosylated glycoprotein was kept apart, and the other carbohydrate-containing fractions (orcinol/ $\text{H}_2\text{SO}_4$ ) were pooled, lyophilized and desalted on a Bio-Gel P-2 column (45 $\times$ 1 cm, 200–400 mesh, Bio-Rad), using water as eluent.

**Liberation of the O-linked carbohydrate chains.** The P-100 void volume fraction was lyophilized and suspended (approx. 10 mg/ml) in 0.1 M NaOH, containing 1 M  $\text{NaBH}_4$ . The solution was kept for 24 h at 40°C, then cooled on ice and neutralized with 4 M HOAc. Boric acid was removed by repetitive co-evaporation with MeOH, containing 1% HOAc. Finally, the material was resuspended in water and centrifuged at 12000 $\times g$ , and the supernatant was desalted on a Bio-Gel P-2 column (45 $\times$ 1 cm, 200–400 mesh, Bio-Rad) [21].

**FPLC fractionation.** Enzymically and chemically released oligosaccharide pools were fractionated on a Mono Q HR 5/5 anion-exchange column using a Pharmacia FPLC system [21]. Fractions were eluted with a gradient of NaCl in  $\text{H}_2\text{O}$  as indicated in the figures, at a flow rate of 2 ml/min. The eluent was monitored at 214 nm and collected fractions were lyophilized, desalted on a Bio-Gel P-2 column (20 $\times$ 1 cm, 200–400 mesh, Bio-Rad) and lyophilized again.

**HPLC fractionation.** The carbohydrate-containing Mono Q fractions were subfractionated by HPLC on a 10- $\mu\text{m}$  Lichrosorb- $\text{NH}_2$  column (25 $\times$ 0.46 cm, Chrompack) using a Spectroflow 400 HPLC system (ABI Analytical, Kratos Division). Elutions were performed with 30 mM  $\text{K}_2\text{HPO}_4/\text{KH}_2\text{PO}_4$ , pH 7.0/acetone-trile in a ratio as indicated in the figures, at a flow rate of 2 ml/

min. The fractionation was monitored at 205 nm. Fractions were dried under a stream of nitrogen, desalted on a Bio-Gel P-2 column (20 $\times$ 1 cm, 200–400 mesh, Bio-Rad) and lyophilized.

**High-pH anion-exchange chromatography.** Some of the HPLC fractions were further fractionated by high-pH anion-exchange chromatography (HPAEC) with pulsed amperometric detection (PAD) on a Dionex LC system consisting of a Dionex Bio LC quaternary gradient module, a PAD 2 detector, and a CarboPac PA1 pellicular anion-exchange column (25 $\times$ 0.9 cm, Dionex). Elutions were performed with a concentration gradient of NaOAc in 0.1 M NaOH as indicated in the figures, at a flow rate of 4 ml/min. Detection was performed using the following pulse potentials and durations for the PAD detector:  $E_1 = 0.05$  V (300 ms);  $E_2 = 0.65$  V (60 ms);  $E_3 = -0.95$  V (180 ms). Collected fractions were immediately neutralized by addition of 2 M HCl, lyophilized, desalted on a column of Bio-Gel P-2 (45 $\times$ 1 cm, 200–400 mesh, Bio-Rad) eluted with 5 mM  $\text{NH}_4\text{HCO}_3$ , and lyophilized again.

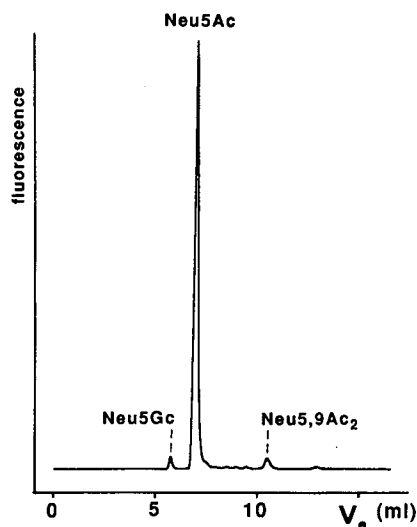
**Monosaccharide analysis.** Monosaccharides were analyzed by gas chromatography on a capillary CP-Sil 5 WCOT fused silica column (25 m $\times$ 0.32 mm, Chrompack) using a Varian Aerograph 3700 gas chromatograph. The trimethylsilylated (methyl ester) methyl glycosides were prepared by methanolysis,  $N$ -(re)acetylation, and trimethylsilylation as reported [22].

**Sialic acid analysis.** Sialic acids were released by hydrolysis in 2 M acetic acid and converted into fluorescent derivatives with 1,2-diamino-4,5-methylene-dioxybenzene [23]. The sialic acid derivatives were analyzed by reverse-phase HPLC on a Chromospher  $\text{C}_{18}$  column (25 $\times$ 0.46 cm, Chrompack) as described [24].

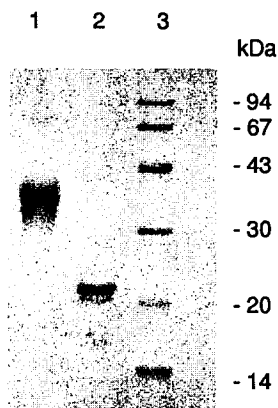
**$^1\text{H-NMR}$  spectroscopy.** Prior to  $^1\text{H-NMR}$  spectroscopic analysis, samples were treated twice with 99.9%  $^2\text{H}_2\text{O}$  at p $^2\text{H}$  7 with intermediate lyophilization. Finally, samples were dissolved in 99.96%  $^2\text{H}_2\text{O}$  (MSD Isotopes).  $^1\text{H-NMR}$  spectra were recorded at 500 MHz on a Bruker AM-500 spectrometer at a probe temperature of 27°C (N-linked carbohydrate chains) or 22°C (O-linked carbohydrate chains). Chemical shifts are expressed in ppm by reference to internal acetone ( $\delta$  2.225) [25]. Typically, one-dimensional spectra were recorded with a spectral width of 5000 Hz, collecting 64–2500 free induction decays of 8K or 16K complex data points. Suppression of the residual water signal was achieved by applying the water-eliminated Fourier transform pulse sequence as described [26]. The resolution of the one-dimensional spectra was enhanced by Lorentzian-to-Gaussian transformation and the final spectra were baseline-corrected with a polynomial function when necessary.

For the two-dimensional homonuclear Hartmann-Hahn (HOHAHA) measurement [27] a MLEV-17 mixing sequence of 120 ms was used. The 90° pulse width was adjusted to about 26  $\mu\text{s}$  and the spectral width was 3500 Hz in both dimensions. The HO $^2\text{H}$  signal was presaturated for 1 s during the relaxation delay. In total 360 spectra of 2048 data points with 96 scans/ $t_1$  value were recorded. The two-dimensional NMR data were processed on a VAXstation 3100 using Triton software (Bijvoet Center, Department of NMR spectroscopy, Utrecht University). The time domain data were multiplied with a phase-shifted sine bell. After Fourier transformation, the resulting data set of 1024 $\times$ 2048 points was baseline-corrected in both frequency domains with a fourth-order polynomial fit.

**Quantification of oligosaccharides.** The molar ratio of the FPLC fractions was calculated from the FPLC peak areas on the basis of the weighted average number of C=O groups (responsible for absorption at 214 nm) being known after structural identification and determination of the relative amounts of each individual component. The molar ratio of the constituent oligosaccharides within each FPLC fraction was determined from the



**Fig. 1.** HPLC profile of the 1,2-diamino-4,5-methylene-dioxybenzene derivatives of the sialic acids released from recombinant human erythropoietin expressed in CHO cells. The Chromspher  $C_{18}$  column (25×0.46 cm) was eluted with acetonitrile/methanol/water (9:7:84, by vol.), at a flow rate of 1 ml/min.



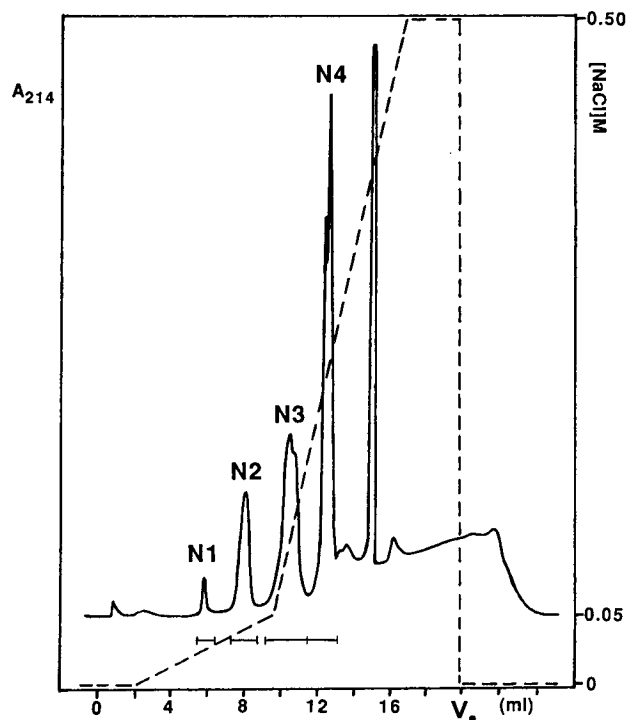
**Fig. 2.** SDS/PAGE of recombinant human erythropoietin from CHO cells on a 15% slab gel. The gel was stained with Coomassie brilliant blue. Lane 1, native rEPO; lane 2, N-deglycosylated rEPO; lane 3, molecular mass markers.

HPLC peak areas (corrected for the number of C=O groups) at 205 nm [19]. When HPAEC/PAD was used for further fractionation of HPLC fractions, the PAD response was assumed to be equal for each oligosaccharide present within one HPLC fraction. For mixtures, molar ratios were determined on basis of the  $^1\text{H-NMR}$  spectra.

**Endo- $\beta$ -galactosidase digestions.** Digestions with endo- $\beta$ -galactosidase from *B. fragilis*, followed by purification of the digestion products on Mono Q and subsequent treatment with *N*-acetyl- $\beta$ -glucosaminidase, were performed as described [28]. Digestions with endo- $\beta$ -galactosidase from *E. freundii* were carried out using the same incubation conditions as for endo- $\beta$ -galactosidase from *B. fragilis*.

## RESULTS

Monosaccharide analysis of rEPO revealed the presence of Fuc, Gal, GlcNAc, Man and Neu5Ac in the molar ratio of 1.0:4.3:6.0:3.0:4.1, and a trace amount of GalNAc. Neu5Ac



**Fig. 3.** Fractionation pattern at 214 nm of the PNGase-F-released carbohydrate chains of rEPO on a FPLC HR 5/5 Mono Q column. The column was first eluted with 2 ml  $\text{H}_2\text{O}$ , followed by a linear concentration gradient of 0–50 mM NaCl in 8 ml  $\text{H}_2\text{O}$ , and finally by a steeper gradient of 50–500 mM NaCl in 8 ml  $\text{H}_2\text{O}$ , at a flow rate of 2 ml/min.

represents the total sialic acid content. The value of GlcNAc has been corrected for the relatively stable GlcNAc-Asn linkage. Sialic acid analysis of rEPO demonstrated the occurrence of Neu5Ac, Neu5Gc and Neu5,9Ac<sub>2</sub> in the molar ratio of 95:2:3 (Fig. 1). Analysis by SDS/PAGE of a sample of the PNGase-F digestion mixture taken after a 20-h incubation indicated a complete release of the N-linked carbohydrate chains (Fig. 2). The molecular mass of rEPO shifted from 35 kDa (native) to 22 kDa (N-deglycosylated).

**N-linked carbohydrate chains.** FPLC on Mono Q of the Bio-Gel P-100 pool of PNGase-F released carbohydrate chains yielded four carbohydrate-containing peaks, denoted N1, N2, N3 and N4, having elution positions corresponding to mono-, di-, tri- and tetrasialylated *N*-acetylglucosamine-type N-linked oligosaccharides, respectively (Fig. 3).

HPLC on Lichrosorb-NH<sub>2</sub> yielded for fraction N1 three subfractions N1.1–N1.3 (Fig. 4A), for N2 ten subfractions N2.1–N2.10 (Fig. 4B), for N3 thirteen subfractions N3.1–N3.13 (Fig. 4C), and for N4 eight subfractions N4.1–N4.8 (Fig. 4D). The HPLC fractions were investigated by 500-MHz  $^1\text{H-NMR}$  spectroscopy and, if necessary, further fractionated by HPAEC. Some fractions containing compounds with *N*-acetylglucosamine repeats were treated with endo- $\beta$ -galactosidase to generate specific digestion products, which were subsequently purified by anion-exchange chromatography on Mono Q, and then analyzed by  $^1\text{H-NMR}$  spectroscopy [28].  $^1\text{H-NMR}$  data of di-, tri-, and tri'antennary oligosaccharides, and of tetraantennary oligosaccharides, all without *N*-acetylglucosamine repeats, are compiled in Tables 1 and 2, respectively. The spectral data of oligosaccharides with *N*-acetylglucosamine repeats are presented in Table 3, and those of endo- $\beta$ -galactosidase digestion products in Table 4.

**Table 1.** <sup>1</sup>H-chemical shifts of the structural-reporter-group protons of the constituent monosaccharides of di-, tri- and tri'antennary N-linked oligosaccharides, derived from recombinant human erythropoietin. Chemical shifts are given at 27°C and were measured in <sup>2</sup>H<sub>2</sub>O relative to acetone (δ 2.225 [25]). Compounds are represented by short-hand symbolic notation: □, Fuc; ■, Gal; ●, GlcNAc; ◆, Man; △, Neu5Ac. For numbering of the monosaccharide residues, see text. n.d., not determined; α and β stand for the anomeric configuration of GlcNAc-1.

Reporter group	Residue	Chemical shift in ppm	N1.1A	N1.1B	N2.4	N2.6B	N2.6C	N2.7.2A	N2.7.2B	N2.7.3	N3.4	N3.5	
H1	GlcNAc-1α	5.181	5.181	5.181	5.181	5.181	5.181	5.182	5.182	5.182	5.184	5.182	
	GlcNAc-1β	4.693	4.693	4.692	4.691	4.691	4.691	4.691	4.691	4.690	4.692	4.690	
	GlcNAc-2α	4.664	4.664	4.663	4.663	4.663	4.663	4.661	4.661	4.662	4.663	4.660	
	GlcNAc-2β	4.664	4.664	4.666	4.663	4.663	4.663	4.661	4.661	4.662	4.663	4.664	
	Man-4	5.120	5.120	5.116	5.117	5.117	5.117	5.126	5.126	5.123	5.114	5.123	
	Man-4'	4.924	4.924	4.921	4.921	4.903	4.903	4.867	4.867	4.874	4.904	4.871	
	GlcNAc-5	4.573	4.582	4.573	4.563	4.579	4.579	4.578	4.578	4.577	4.559	4.577	
	GlcNAc-5'	4.582	4.573	4.573	4.579	4.579	4.579	4.582	4.582	4.595	4.572	4.587	
	Gal-6	4.543	4.467	4.544	4.544	4.544	4.544	4.545	4.466	4.545	4.543 <sup>a</sup>	4.544	
	Gal-6'	4.472	4.547	4.549	4.472	4.544	4.544	4.545	4.545	4.545	4.548 <sup>a</sup>	4.544	
	GlcNAc-7	—	—	—	4.544	4.544	4.544	—	—	—	—	—	—
	GlcNAc-7'	—	—	—	—	—	—	—	—	—	—	—	—
	Gal-8	—	—	—	4.544	4.464	4.464	—	—	—	—	4.548 <sup>a</sup>	—
Gal-8'	—	—	—	—	—	—	4.481	4.560	4.561	—	—	4.560	
Fuca	4.890	4.890	4.892	4.891	4.891	4.891	4.899	4.899	4.895	4.895	4.892	4.899	
Fuca β	4.898	4.898	4.900	4.899	4.899	4.899	4.906	4.906	4.903	4.903	4.900	4.907	
Man-3	4.249	4.249	4.248	4.213	4.213	4.213	4.249	4.249	4.252	4.252	4.210	4.250	
Man-4	4.191	4.191	4.191	4.213	4.213	4.213	4.198	4.198	4.196	4.196	4.210	4.197	
Man-4'	4.106	4.106	4.105	4.105	4.105	4.105	4.090	4.090	4.090	4.090	4.104	4.090	
H2	GlcNAc-1α	5.181	5.181	5.181	5.181	5.181	5.181	5.182	5.182	5.182	5.184	5.182	
	GlcNAc-1β	4.693	4.693	4.692	4.691	4.691	4.691	4.691	4.691	4.690	4.692	4.690	
	GlcNAc-2α	4.664	4.664	4.663	4.663	4.663	4.663	4.661	4.661	4.662	4.663	4.660	
	GlcNAc-2β	4.664	4.664	4.666	4.663	4.663	4.663	4.661	4.661	4.662	4.663	4.664	
	Man-4	5.120	5.120	5.116	5.117	5.117	5.117	5.126	5.126	5.123	5.114	5.123	
	Man-4'	4.924	4.924	4.921	4.921	4.903	4.903	4.867	4.867	4.874	4.904	4.871	
	GlcNAc-5	4.573	4.582	4.573	4.563	4.579	4.579	4.578	4.578	4.577	4.559	4.577	
	GlcNAc-5'	4.582	4.573	4.573	4.579	4.579	4.579	4.582	4.582	4.595	4.572	4.587	
	Gal-6	4.543	4.467	4.544	4.544	4.544	4.544	4.545	4.466	4.545	4.543 <sup>a</sup>	4.544	
	Gal-6'	4.472	4.547	4.549	4.472	4.544	4.544	4.545	4.545	4.545	4.548 <sup>a</sup>	4.544	
	GlcNAc-7	—	—	—	4.544	4.544	4.544	—	—	—	—	—	—
	GlcNAc-7'	—	—	—	—	—	—	—	—	—	—	—	—
	Gal-8	—	—	—	4.544	4.464	4.464	—	—	—	—	4.548 <sup>a</sup>	—
Gal-8'	—	—	—	—	—	—	4.481	4.560	4.561	—	—	4.560	
Fuca	4.890	4.890	4.892	4.891	4.891	4.891	4.899	4.899	4.895	4.895	4.892	4.899	
Fuca β	4.898	4.898	4.900	4.899	4.899	4.899	4.906	4.906	4.903	4.903	4.900	4.907	
Man-3	4.249	4.249	4.248	4.213	4.213	4.213	4.249	4.249	4.252	4.252	4.210	4.250	
Man-4	4.191	4.191	4.191	4.213	4.213	4.213	4.198	4.198	4.196	4.196	4.210	4.197	
Man-4'	4.106	4.106	4.105	4.105	4.105	4.105	4.090	4.090	4.090	4.090	4.104	4.090	

H3	Gal-6	4.118	n.d.	4.118	4.114	4.117	n.d.	4.117	4.117	4.116	4.119	
	Gal-6'	n.d.	4.118	4.118	n.d.	4.117	4.117	n.d.	4.116	4.116	4.119	
	Gal-8	—	—	—	4.114	—	—	—	4.116	—	—	
	Gal-8'	—	—	—	—	n.d.	4.117	4.117	—	4.119	4.119	
H3a	Neu5Ac	1.797	1.797	1.798/803	1.800 <sup>b</sup>	1.802 <sup>b</sup>	1.802 <sup>b</sup>	1.800 <sup>b</sup>	1.802 <sup>c</sup>	1.802 <sup>c</sup>	1.803 <sup>c</sup>	
	Neu5Ac	2.757	2.757	2.758 <sup>b</sup>	2.757 <sup>b</sup>	2.757 <sup>b</sup>	2.757 <sup>b</sup>	2.757 <sup>b</sup>	2.756 <sup>c</sup>	2.756 <sup>c</sup>	2.757 <sup>c</sup>	
H5	Fuca	4.099	4.099	4.096	4.10 <sup>d</sup>	4.10	4.10	4.10	4.097	4.10	4.10	
	$\beta$	4.13	4.13	4.135	4.13	4.13	4.13	4.13	4.13	4.13	4.13	
NAC	GlcNAc-1	2.039	2.039	2.040	2.038	2.038	2.038	2.039	2.038	2.038	2.039	
	GlcNAc-2 $\alpha$	2.095	2.095	2.097	2.095	2.094	2.094	2.094	2.095	2.095	2.094	
	$\beta$	2.095	2.095	2.094	2.095	2.094	2.094	2.094	2.095	2.095	2.091	
	GlcNAc-5	2.048	2.048	2.048	2.044	2.052	2.052	2.051	2.043	2.052	2.052	
	GlcNAc-5'	2.039	2.048	2.044	2.044	2.039	2.039	2.039	2.042	2.043	2.039	
	GlcNAc-7	—	—	—	2.074	—	—	—	—	2.073	—	
	GlcNAc-7'	—	—	—	—	2.039	2.039	2.039	—	—	2.039	
	Neu5Ac	2.031	2.031	2.032 <sup>e</sup>	2.031 <sup>e</sup>	2.031 <sup>e</sup>	2.031 <sup>e</sup>	2.031 <sup>e</sup>	2.031 <sup>e</sup>	2.031 <sup>f</sup>	2.031 <sup>f</sup>	2.031 <sup>f</sup>
	Fuca	1.209	1.209	1.212	1.210	1.211	1.211	1.211	1.209	1.211	1.211	1.211
	$\beta$	1.221	1.221	1.223	1.223	1.222	1.222	1.222	1.221	1.223	1.223	1.223

<sup>a</sup> Values may have to be interchanged.

<sup>b</sup> Signal stemming from two protons.

<sup>c</sup> Signal stemming from three protons.

<sup>d</sup> Some values are given with only two decimals because of spectral overlap.

<sup>e</sup> Signal stemming from two NAc groups.

<sup>f</sup> Signal stemming from three NAc groups.



H5	Fuc $\alpha$	4.099	4.10	4.10	4.10	4.097	4.097	4.098
	$\beta$	4.13	4.13	4.13	4.13	4.133	4.133	4.13
H7	Neu5,9Ac <sub>2</sub>	—	—	—	—	—	—	—
H8	Neu5,9Ac <sub>2</sub>	—	—	—	—	—	—	—
H9	Neu5,9Ac <sub>2</sub>	—	—	—	—	—	—	—
H9'	Neu5,9Ac <sub>2</sub>	—	—	—	—	—	—	—
NAC	GlcNAc-1	2.038	2.039	2.039	2.039	2.039	2.038	2.039
	GlcNAc-2 $\alpha$	2.093	2.093	2.094	2.094	2.094	2.094	2.094
	$\beta$	2.093	2.090	2.090	2.090	2.094	2.090	2.094
	GlcNAc-5	2.050	2.048	2.049	2.049	2.048	2.047	2.048
	GlcNAc-5'	2.038	2.039	2.039	2.039	2.039	2.038	2.039
	GlcNAc-7	2.078	2.076	2.076	2.076	2.075	2.075	2.075
	GlcNAc-7'	2.038	2.039	2.039	2.039	2.038	2.038	2.039
	Nuc5Ac	2.031 <sup>g</sup>	2.031 <sup>h</sup>	2.031 <sup>h</sup>	2.031 <sup>h</sup>	2.031 <sup>h</sup>	2.031 <sup>i</sup>	2.031 <sup>h</sup>
	Neu5,9Ac <sub>2</sub>	—	—	—	—	—	—	—
	Neu5Gc	—	—	—	—	—	—	—
OAc	Neu5,9Ac <sub>2</sub>	—	—	—	—	—	—	—
CH <sub>3</sub>	Fuc $\alpha$	1.211	1.209	1.212	1.212	1.211	1.212	1.212
	$\beta$	1.223	1.221	1.223	1.223	1.222	1.222	1.223

<sup>a</sup> Some values are given with only two decimals because of spectral overlap.

<sup>b</sup> Values may have to be interchanged.

<sup>c</sup> Signal stemming from two protons.

<sup>d</sup> Signal stemming from three protons.

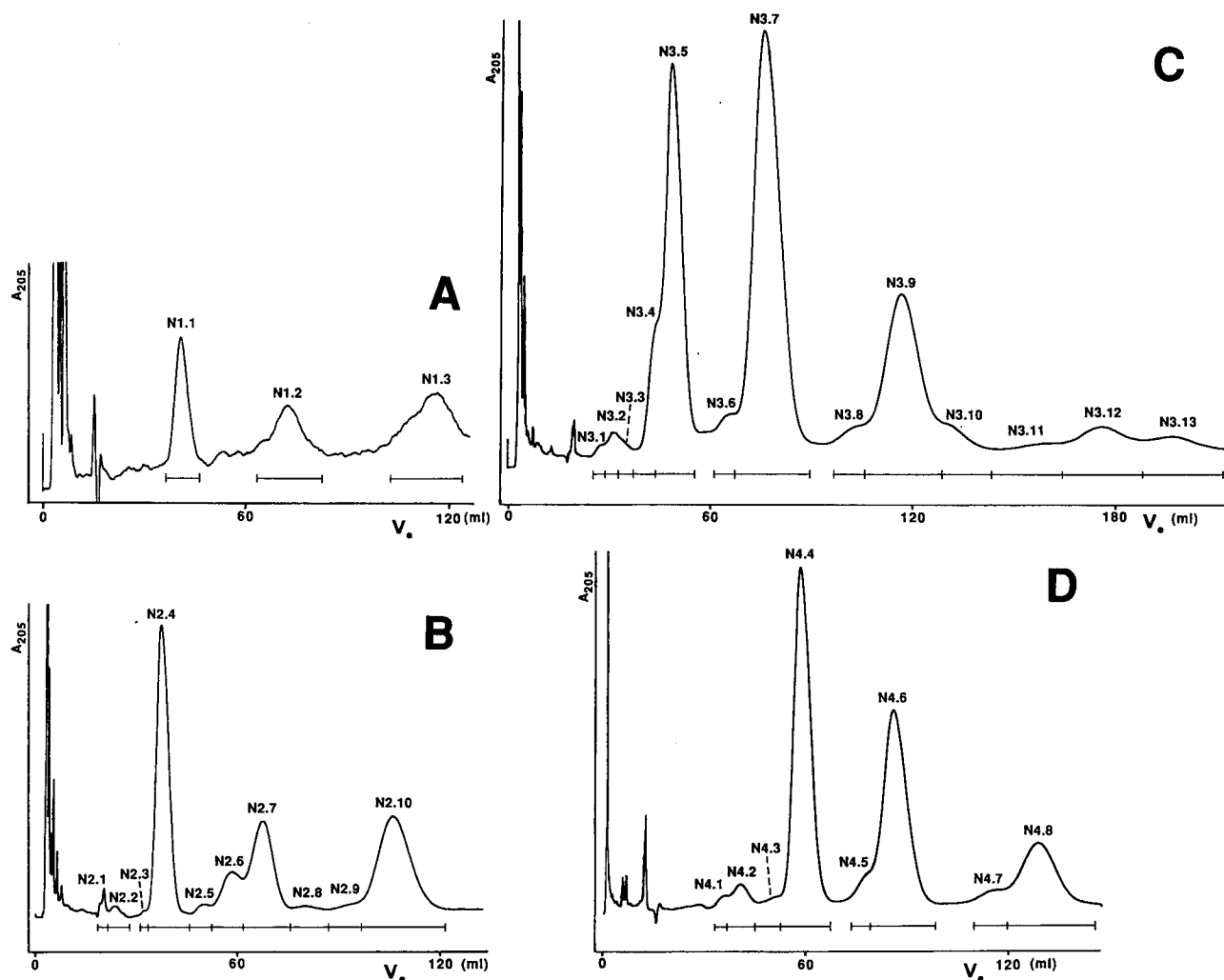
<sup>e</sup> Signal stemming from four protons.

<sup>f</sup> Value obtained from a 2D-HOHAHA spectrum.

<sup>g</sup> Signal stemming from two NAc groups.

<sup>h</sup> Signal stemming from three NAc groups.

<sup>i</sup> Signal stemming from four NAc groups.



**Fig. 4.** Fractionation patterns at 205 nm of FPLC fractions N1 (A), N2 (B), N3 (C) and N4 (D), derived from rEPO, on a Lichrosorb-NH<sub>2</sub> column (25×0.46 cm). The column was eluted with 30 mM K<sub>2</sub>HPO<sub>4</sub>/KH<sub>2</sub>PO<sub>4</sub> pH 7.0/acetonitrile (37.5:62.5, by vol.), at a flow rate of 2 ml/min.

The structure determination of the compounds present in the Lichrosorb-NH<sub>2</sub> fractions will be described in an order which is convenient for discussing the <sup>1</sup>H-NMR data. The numbering of the monosaccharide residues is exemplified in the structure of compound N4.8. The structures of the identified oligosaccharides are summarized in Table 5, together with their relative amounts. Fractions not discussed below did not contain enough material, or were mixtures too heterogeneous for structure determination by <sup>1</sup>H-NMR spectroscopy.

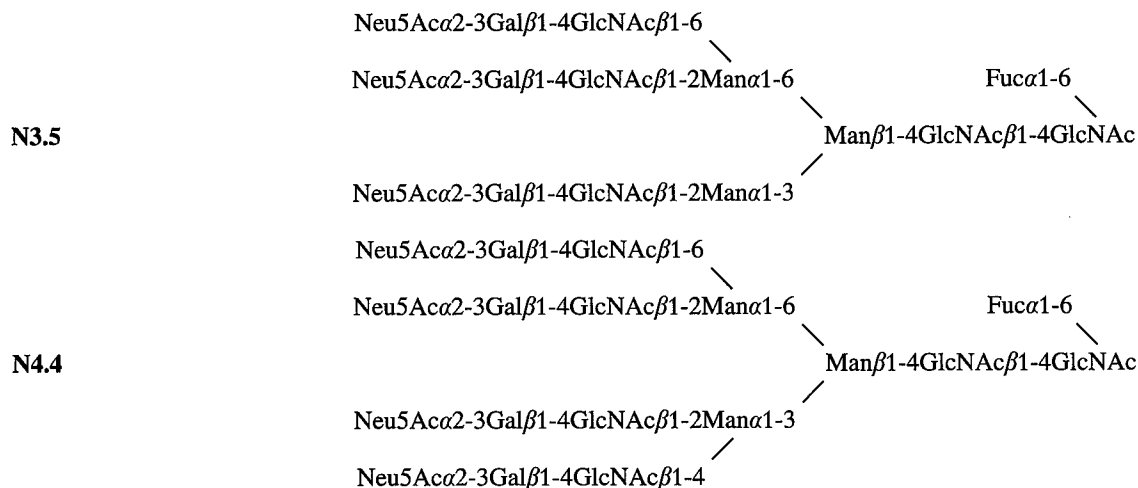
All N-linked oligosaccharides identified have the α1-6-fucosylated *N,N'*-diacetylchitobiose element at their reducing ends in common. This unit is recognized from the anomeric signals of αGlcNAc-1, βGlcNAc-1, GlcNAc-2, and Fuc, together with the NAc CH<sub>3</sub> signals of GlcNAc-1 and GlcNAc-2, as well as from the Fuc CH<sub>3</sub> signals [26, 29]. Furthermore, the sialic acids occur exclusively in α2-3-linkage to Galβ1-4GlcNAc, as deduced from the H3 and NAc signals of Neu5Ac [25], the H3 and NGc signals of Neu5Gc [24], the H3, NAc and OAc signals of Neu5,9Ac<sub>2</sub> [30], and the H3 signal of the Gal residue to which the sialic acid residue is linked [25]. Throughout this paper, the

term 'sialylated' is used for 'substituted with Neu5Ac', unless indicated otherwise.

The <sup>1</sup>H-NMR spectrum of fraction N1.1 shows the presence of a mixture of two monosialylated diantennary oligosaccharides. Compound N1.1A carries the Neu5Ac residue on the Manα1-3 branch (cf. compound N1.3 in [26]), whereas in compound N1.1B, the Neu5Ac residue is located in the Manα1-6 branch (cf. compound C-Q1-1' in [31]). The <sup>1</sup>H-NMR spectrum of fraction N2.4, being the largest N2 subfraction, indicates the occurrence of a disialylated diantennary oligosaccharide (cf. compound N2.5 in [26]). According to the <sup>1</sup>H-NMR spectra, fraction N3.4 contains a trisialylated triantennary oligosaccharide (cf. compound N6.3.1 in [26]), whereas fraction N3.5 contains a trisialylated triantennary oligosaccharide (cf. compound N3.5 in [20]), which is in fact the main component of fraction N3. The <sup>1</sup>H-NMR spectrum of fraction N4.4 demonstrates the presence of a tetrasialylated tetraantennary oligosaccharide, which is the major constituent of all N-linked carbohydrate chains in this study. The spectral data of N4.4 are in accordance with those of compound N4.4.5 in [26].

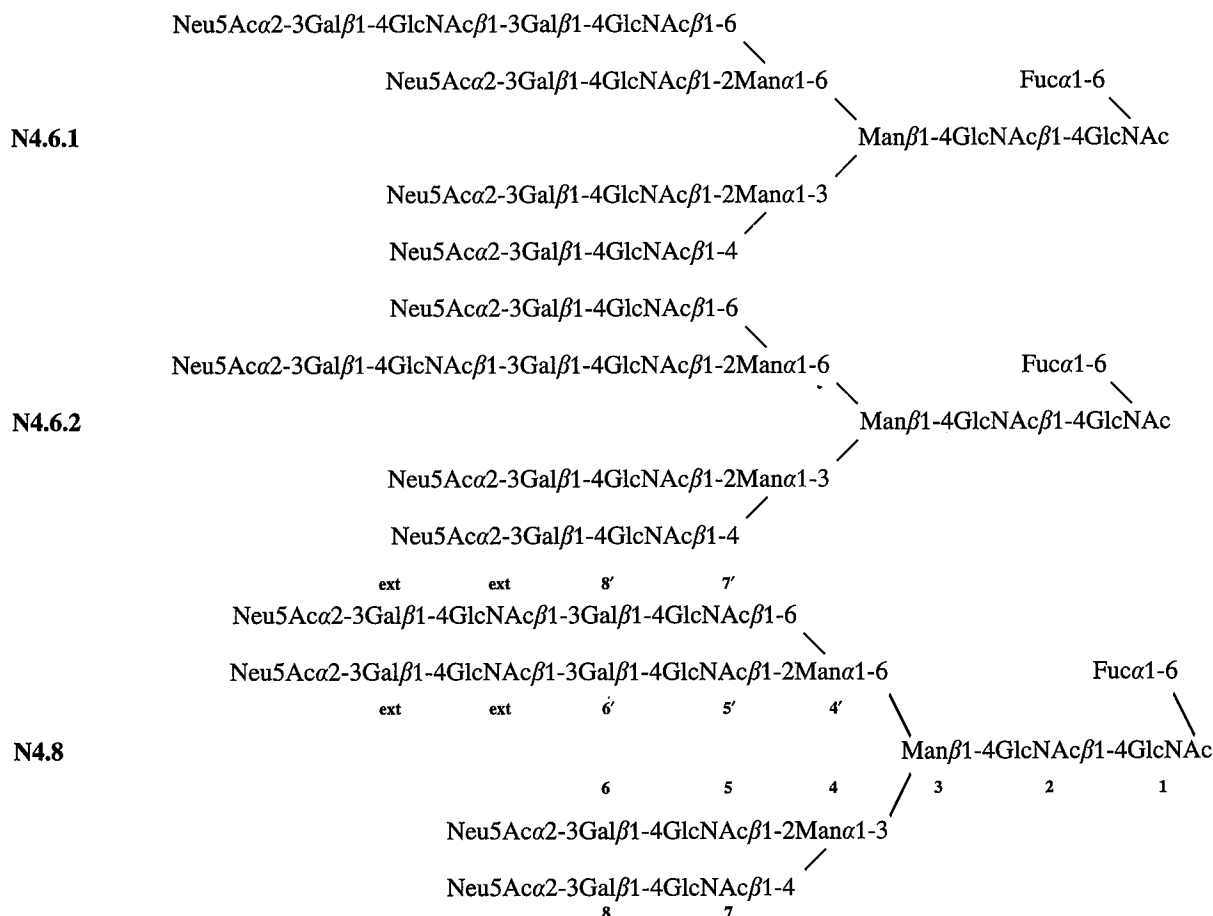






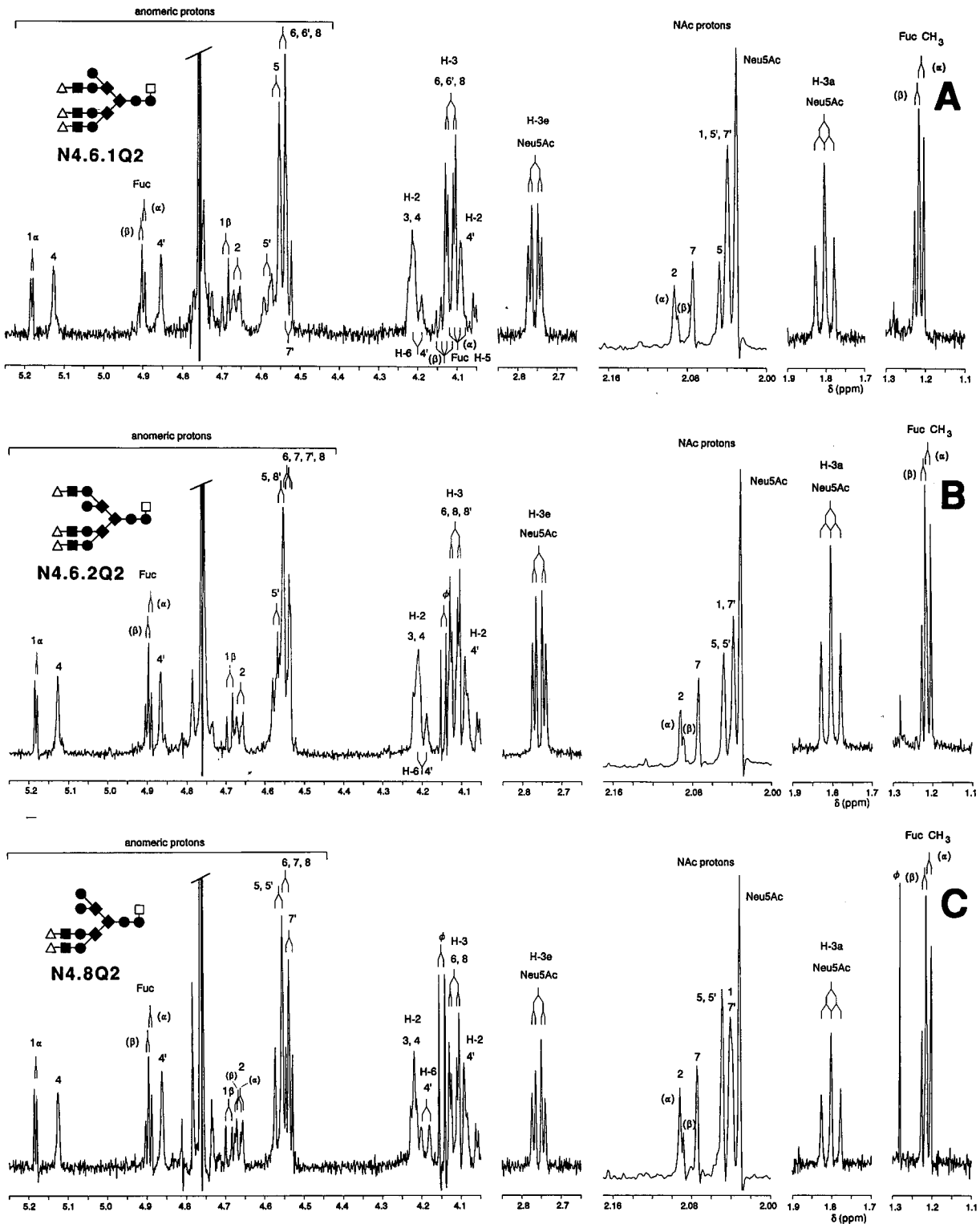
From the  $^1\text{H-NMR}$  spectrum of fraction **N4.6**, the occurrence of a mixture of tetrasialylated tetraantennary oligosaccharides, each containing one *N*-acetylglucosamine repeat, was deduced. The components in fraction **N4.6** were separated using HPAEC, affording the subfractions **N4.6.1** and **N4.6.2** (Fig. 5A). As has been proven earlier, the  $^1\text{H-NMR}$  spectrum of fraction **N4.6.1** demonstrates the presence of a tetrasialylated tetraantennary oligosaccharide having an additional *N*-acetylglucosamine unit linked to Gal-8', whereas the NMR data of fraction **N4.6.2** show that it contains an isomer of **N4.6.1** having the extra unit linked

to Gal-6' (cf. compounds B and C in [28]). The branch locations of the repeats are reflected by the typical H1 signals of Gal-8' at  $\delta$  4.467 in **N4.6.1** and of Gal-6' at  $\delta$  4.455 in **N4.6.2**. Previously, the  $^1\text{H-NMR}$  spectrum of fraction **N4.8** has been proven to reflect the presence of a tetrasialylated tetraantennary oligosaccharide with two elongated branches linked to Man-4' (cf. compound D in [28]). The branch location of the *N*-acetylglucosamine repeats is shown by the Gal-6' and Gal-8' H1 signals at  $\delta$  4.454 and  $\delta$  4.468, respectively.



In fact, the determination of the branch locations of the additional *N*-acetylglucosamine units in **N4.6.1**, **N4.6.2** and **N4.8** was based on the  $^1\text{H-NMR}$  analysis of the digestion products ob-

tained after subsequent endo- $\beta$ -galactosidase (*B. fragilis*) and *N*-acetyl- $\beta$ -glucosaminidase (jack bean) treatments [28]. This made the assignment of the specific structural reporters of the intact



**Fig. 6.** Structural-reporter-group regions of the 500-MHz  $^1\text{H-NMR}$  spectra of fractions N4.6.1Q2 (A), N4.6.2Q2 (B) and N4.8Q2 (C), recorded in  $^2\text{H}_2\text{O}$  at  $27^\circ\text{C}$ . The relative intensity of the NAc proton region differs from that of the rest of the spectrum.  $\phi$  denotes impurity. H6 of 4' is not given in the tables since it is not considered to be a structural-reporter-group signal.



H3a	Neu5Ac	1.800 <sup>d</sup>	1.799 <sup>d</sup>	1.802 <sup>d</sup>	1.803 <sup>e</sup>	1.803 <sup>d</sup>	1.803 <sup>d</sup>	1.801 <sup>e</sup>
H3e	Neu5Gc	—	—	—	—	1.820	1.820	—
	Neu5Ac	2.757 <sup>d</sup>	2.758 <sup>d</sup>	2.757 <sup>d</sup>	2.757 <sup>e</sup>	2.757 <sup>d</sup>	2.757 <sup>d</sup>	2.757 <sup>e</sup>
	Neu5Gc	—	—	—	—	2.774	2.774	—
H4	Gal-6'	n.d.	4.159	4.156	4.161	n.d.	4.160	4.161
	Gal-8'	4.155	4.159	n.d.	n.d.	4.160	n.d.	4.161
H5	Fuca $\alpha$	4.10	4.095	4.098	4.10	4.10	4.10	4.10
	$\beta$	4.13	4.13	4.13	4.13	4.13	4.13	4.13
NAc	GlcNAc-1	2.038	2.037	2.039	2.038	2.038	2.038	2.037
	GlcNAc-2 $\alpha$	2.093	2.091	2.092	2.092	2.093	2.093	2.091
	$\beta$	2.093	2.091	2.092	2.088	2.093	2.093	2.088
	GlcNAc-5	2.051	2.051	2.047	2.047	2.048	2.048	2.047
	GlcNAc-5'	2.038	2.037	2.039	2.038	2.038	2.038	2.037
	GlcNAc-7	—	—	2.075	2.074	2.075	2.075	2.075
	GlcNAc-7'	2.038	2.037	2.039	2.038	2.038	2.038	2.037
	GlcNAc <sub>ext</sub>	2.038	2.037 <sup>f</sup>	2.039	2.038	2.038	2.038	2.037 <sup>f</sup>
	Neu5Ac	2.031 <sup>g</sup>	2.031 <sup>g</sup>	2.031 <sup>g</sup>	2.031 <sup>h</sup>	2.031 <sup>g</sup>	2.031 <sup>g</sup>	2.031 <sup>h</sup>
NGc	Neu5Gc	—	—	—	—	4.122	4.122	—
CH <sub>3</sub>	Fuca $\alpha$	1.210	1.209	1.210	1.210	1.211	1.211	1.210
	$\beta$	1.222	1.221	1.221	1.222	1.222	1.222	1.222

<sup>a</sup> Some values are given with only two decimals because of spectral overlap.

<sup>b</sup> Values may have to be interchanged.

<sup>c</sup> Signal stemming from two protons.

<sup>d</sup> Signal stemming from three protons.

<sup>e</sup> Signal stemming from four protons.

<sup>f</sup> Signal stemming from two NAc groups.

<sup>g</sup> Signal stemming from three NAc groups.

<sup>h</sup> Signal stemming from four NAc groups.

**Table 4. <sup>1</sup>H-chemical shifts of the structural-reporter-group protons of the constituent monosaccharides of endo- $\beta$ -galactosidase digestion products of N-linked oligosaccharides, derived from recombinant human erythropoietin. Chemical shifts are given at 27°C and were measured in <sup>2</sup>H<sub>2</sub>O relative to acetone ( $\delta$  2.225 [25]). For the short-hand symbolic notation, see Table 1. For numbering of the monosaccharide residues, see text. n.d., not determined;  $\alpha$  and  $\beta$  stand for the anomeric configuration of GlcNAc-1.**

Reporter group	Residue	Chemical shift in ppm	N2.6Q1	N3.9.2Q2A	N3.9.2Q2B	N3.10Q2	N3.12Q1*	N3.12Q3	N4.6.1Q2	N4.6.2Q2	N4.8Q2
H1	GlcNAc-1 $\alpha$	5.181	5.18 <sup>b</sup>	5.18	5.182	5.182	5.181	5.182	5.182	5.182	5.182
	$\beta$	n.d.	n.d.	n.d.	4.693	4.692	4.692	4.691	4.690	4.690	4.691
	GlcNAc-2 $\alpha$	4.664	4.66	4.66	4.664	4.663	4.663	4.663	4.661	4.664	4.663
	$\beta$	4.664	4.66	4.66	4.664	4.663	4.663	4.663	4.664	4.664	4.667
	Man-4	5.118	5.128	5.128	5.127	5.123	5.124	5.124	5.128	5.128	5.124
	Man-4'	4.917	4.864	4.858	4.866	4.861	4.860	4.860	4.855	4.866	4.861
	GlcNAc-5	4.575	4.562	4.562	4.562	4.562	4.562	4.562	4.563	4.561	4.563
	GlcNAc-5'	4.554	4.59	4.562	4.58	4.562	4.562	4.562	4.585	4.574	4.563
	Gal-6	4.545	4.545	4.545	4.546	4.468	4.545	4.545	4.546	4.546	4.545
	Gal-6'	—	4.468	—	—	—	—	—	4.546	—	—
	GlcNAc-7	—	4.545	4.545	4.546	4.545	4.545	4.545	4.546	4.546	4.545
	GlcNAc-7'	—	4.530	4.545	4.546	4.534	4.534	4.534	4.530	4.546	4.536
	Gal-8	—	4.545	4.545	4.546	4.545	4.545	4.545	4.546	4.546	4.545
	Gal-8'	—	—	4.482	4.562	—	—	—	—	4.561	—
	Fuc $\alpha$	4.886	4.90	4.90	4.893	4.891	4.891	4.891	4.899	4.893	4.891
	$\beta$	4.894	4.90	4.90	4.901	4.899	4.898	4.898	4.907	4.900	4.899

H2	Man-3	4:250	4.21	4.21	4.215	4.216	4.215	4.214	4.21	4.216	
	Man-4	4.186	4.22	4.215	4.215	4.216	4.215	4.214	4.21	4.216	
	Man-4'	4.107	4.090	4.091	4.091	4.091	4.091	4.092	4.091	4.092	
H3	Gal-6	4.114	4.114	4.117	4.116	n.d.	4.116	4.117	4.117	4.116	
	Gal-6'	—	n.d.	—	—	—	—	4.117	—	—	
	Gal-8	—	4.114	4.117	4.116	4.113	4.116	4.117	4.117	4.116	
	Gal-8'	—	—	4.117	—	—	—	—	4.117	—	
H3a	Neu5Ac	1.797	1.802 <sup>c</sup>	1.803 <sup>d</sup>	1.800 <sup>c</sup>	1.798	1.800 <sup>c</sup>	1.802 <sup>d</sup>	1.803 <sup>d</sup>	1.800 <sup>c</sup>	
	Neu5Ac	2.758	2.757 <sup>c</sup>	2.756 <sup>d</sup>	2.757 <sup>c</sup>	2.756	2.757 <sup>c</sup>	2.756 <sup>d</sup>	2.756 <sup>d</sup>	2.756 <sup>c</sup>	
H5	Fuca	4.10	4.10	4.10	4.10	4.10	4.10	4.098	4.10	4.10	
	$\beta$	4.13	4.13	4.13	4.13	4.13	4.13	4.135	4.13	4.13	
NAc	GlcNAc-1	2.039	2.039	2.038	2.039	2.039	2.039	2.040	2.038	2.040	
	GlcNAc-2 $\alpha$	2.094	2.093	2.092	2.091	2.091	2.091	2.093	2.093	2.091	
	$\beta$	2.094	2.093	2.092	2.091	2.091	2.091	2.090	2.089	2.088	
	GlcNAc-5	2.042	2.048	2.048	2.048	2.049	2.048	2.048	2.048	2.048	
	GlcNAc-5'	2.052	2.042	2.048	2.048	2.049	2.048	2.040	2.048	2.048	
	GlcNAc-7	—	2.075	2.074	2.074	2.075	2.074	2.075	2.074	2.074	
	GlcNAc-7'	—	2.039	2.038	2.039	2.039	2.039	2.040	2.038	2.040	
	Neu5Ac	2.031	2.032 <sup>e</sup>	2.031 <sup>f</sup>	2.031 <sup>e</sup>	2.031	2.031	2.031 <sup>f</sup>	2.031 <sup>f</sup>	2.031 <sup>f</sup>	2.031 <sup>e</sup>
	Fuca	1.209	1.210	1.209	1.209	1.209	1.209	1.211	1.209	1.209	
	$\beta$	1.220	1.221	1.221	1.220	1.220	1.220	1.223	1.211	1.220	
CH <sub>3</sub>											

<sup>a</sup> It was chosen arbitrarily that the Neu5Ac residue is linked to Gal-8 (see text).

<sup>b</sup> Some values are given with only two decimals because of spectral overlap.

<sup>c</sup> Signal stemming from two protons.

<sup>d</sup> Signal stemming from three protons.

<sup>e</sup> Signal stemming from two NAc groups.

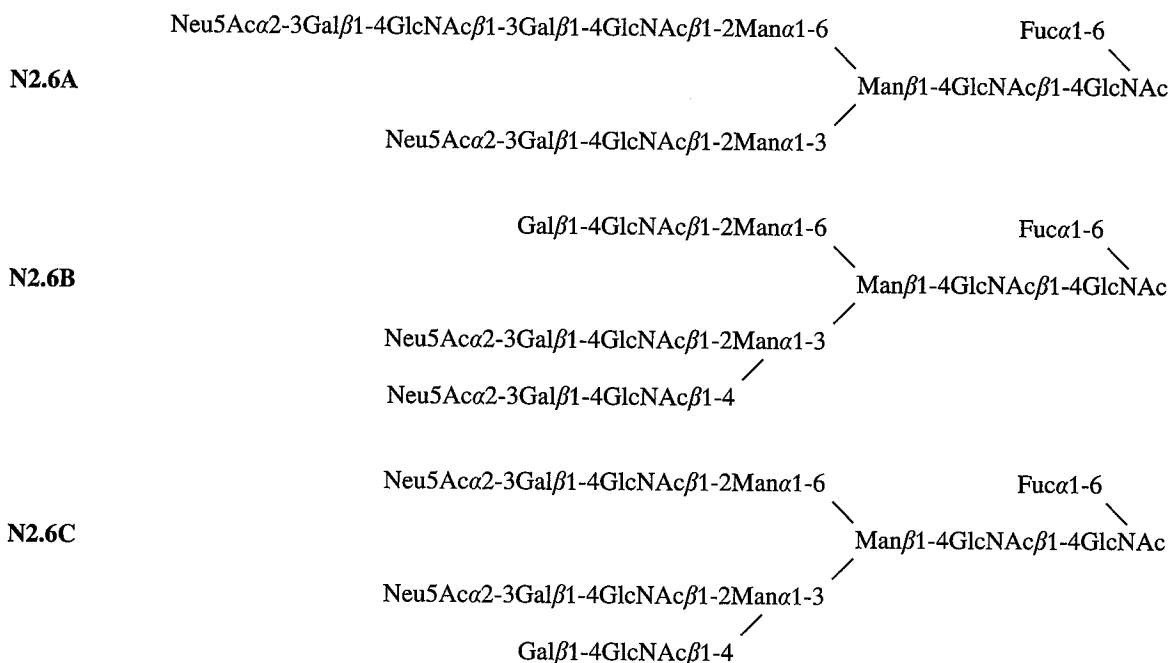
<sup>f</sup> Signal stemming from three NAc groups.

compounds possible in a retrospective way. In the context of this report, the  $^1\text{H-NMR}$  data of the intermediate products **N4.6.1Q2** (trisialylated), **N4.6.2Q2** (trisialylated) and **N4.8Q2** (disialylated) (see Fig. 6), formed after endo- $\beta$ -galactosidase digestion of **N4.6.1**, **N4.6.2** and **N4.8**, respectively, and isolated via Mono Q, will be discussed. These data (Table 4) will be used for the identification of the endo- $\beta$ -galactosidase digestion products obtained from fractions **N3.9.2**, **N3.10** and **N3.12** (see below). The tetraantennary nature of **N4.6.1Q2**, **N4.6.2Q2** and **N4.8Q2** is in each case deduced from the chemical shifts of the set of H1 signals of Man-4 and Man-4', and H2 signals of Man-3, Man-4 and Man-4' [25]. The terminal GlcNAc-7' residue in **N4.6.1Q2** gives rise to a typical H1 signal at  $\delta$  4.530 (cf. compound 13 {26,24} in [32]), whereas the terminal GlcNAc-5' residue in **N4.6.2Q2** is reflected by its H1 signal at  $\delta$  4.574. GlcNAc-7' H1 in **N4.6.1Q2** and GlcNAc-5' H1 in **N4.6.2Q2** show similar upfield shifts ( $\Delta\delta$ -0.019 and  $\Delta\delta$ -0.015, respectively), as compared to the corresponding signals in the tetrasialylated tetraantennary compound **N4.4**. In the  $^1\text{H-NMR}$  spectrum of **N4.8Q2**, in which both GlcNAc-5' and GlcNAc-7' are in terminal position, the typical H1 signals are observed at  $\delta$  4.563 (GlcNAc-5') and  $\delta$  4.536 (GlcNAc-7').

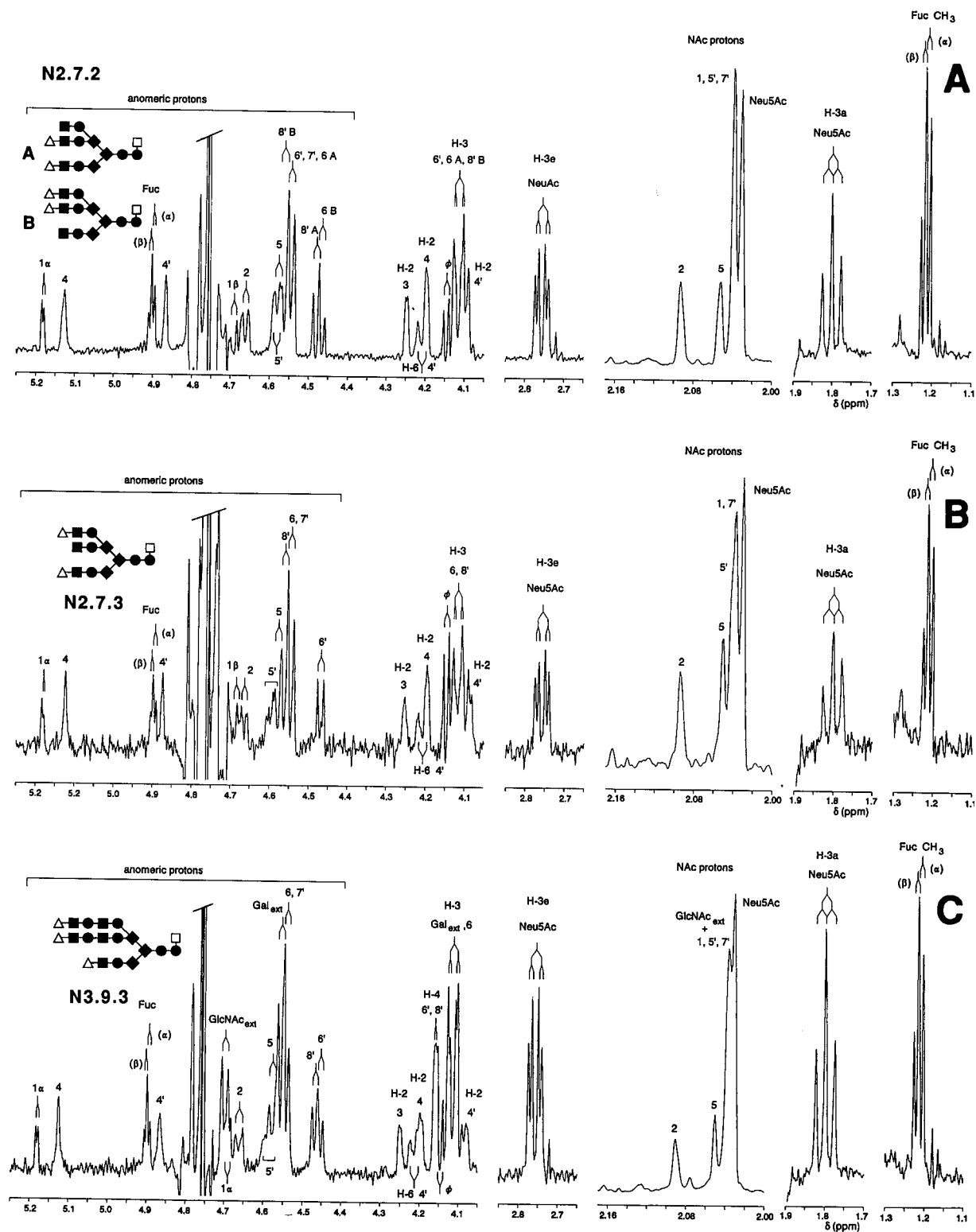
The  $^1\text{H-NMR}$  spectrum of fraction **N2.6** provides indications for the presence of di- and triantennary types of branching, and repeating *N*-acetylglucosamine units. Fraction **N2.6** was treated with endo- $\beta$ -galactosidase from *B. fragilis*, and the digest was applied to Mono Q (not shown), yielding two fractions (**N2.6Q1** and **N2.6Q2**) eluting in the monosialo region and one fraction (**N2.6Q3**) eluting in the disialo region. The  $^1\text{H-NMR}$  data of fraction **N2.6Q2** are in accordance with Neu5Aca2-3Gal $\beta$ 1-4GlcNAc $\beta$ 1-3Gal [28], whereas those of fraction **N2.6Q1** demonstrate the occurrence of a monosialylated diantennary oligosaccharide having a terminal GlcNAc-5' residue. The diantennary character of **N2.6Q1** is reflected by the chemical shifts of the set of Man-4 and Man-4' H1, and Man-3, Man-4 and Man-4' H2 signals [25]. As compared with compound **N1.1A** (Table 1), upfield shifts are observed for Man-4' H1 ( $\Delta\delta$ -0.007) and GlcNAc-5' H1 ( $\Delta\delta$ -0.028). These data indicate that GlcNAc-5' is in terminal position (cf. the  $\alpha$ -2-6 sialylated isomer 1-2 in [29]), which is confirmed by the absence of an H1 signal of Gal-

6'. Taking together the findings for **N2.6Q1** and **N2.6Q2**, it is concluded that in the intact diantennary component of fraction **N2.6**, denoted **N2.6A**, an elongated branch was located at GlcNAc-5'. The  $^1\text{H-NMR}$  spectrum of fraction **N2.6Q3** shows the presence of a mixture of two disialylated triantennary oligosaccharides of which the branching pattern is reflected by their sets of Man-4 and Man-4' H1, and Man-3, Man-4 and Man-4' H2 signals. It should be noted that two different Man-4' H1 resonances are observed at  $\delta$  4.903 and  $\delta$  4.921, respectively. The compound denoted **N2.6B** has a terminal Gal-6' residue as is concluded from the Gal-6' H1 signal at  $\delta$  4.472, in combination with the Man-4' H1 signal at  $\delta$  4.921 which shifted downfield ( $\Delta\delta$  +0.017) as compared to the trisialylated triantennary compound **N3.4** (cf. compound **N2.3** in [20]). Compound **N2.6C** contains a terminal Gal-8 residue which is characterized by the H1 signal at  $\delta$  4.463 (compare Gal-8 H1 in the asialo triantennary compound 10 in [25]) in combination with Man-4' H1 at  $\delta$  4.903 which remains unchanged as compared to compound **N3.4**.

$^1\text{H-NMR}$  analysis of fraction **N2.7** showed the presence of a complex mixture of oligosaccharides. Further fractionation of **N2.7** by HPAEC on CarboPac PA1, yielded the subfractions **N2.7.1-N2.7.3** (Fig. 5B). The  $^1\text{H-NMR}$  spectrum of fraction **N2.7.2** (Fig. 7A) reveals the presence of a mixture of disialylated triantennary oligosaccharides, the branching pattern being characterized by the chemical shifts of the set of Man-4 and Man-4' H1, and Man-3, Man-4 and Man-4' H2 signals [25]. The presence of two different isomers is deduced from the Gal H1 signals in the  $\delta$  4.48-4.46 region of which the signal at  $\delta$  4.481 stems from a terminal Gal-8' residue (**N2.7.2A**; cf. compound **N2.4A** in [30]) and that at  $\delta$  4.466 from terminal Gal-6' (**N2.7.2B**; compare the Gal H1 values of the asialo triantennary compound 11 in [25] and the  $^1\text{H-NMR}$  data of **N2.7.3**). As shown by its  $^1\text{H-NMR}$  spectrum (Fig. 7B), fraction **N2.7.3** contains the third possible isomer of the disialylated triantennary oligosaccharides. The Man-4' H1 signal at  $\delta$  4.874 has shifted downfield ( $\Delta\delta$  +0.003) as compared to compound **N3.5** (Table 1), which is, together with the Gal H1 signal at  $\delta$  4.469 (cf. compound 11 in [25]), indicative of a Gal-6' residue in terminal position. This reasoning is based on the observation that desialy-







**Fig. 7.** Structural-reporter-group regions of the 500-MHz  $^1\text{H}$ -NMR spectra of fractions N2.7.2 (A), N2.7.3 (B), N3.9.3 (C), N4.2 (D) and N4.5 (E), recorded in  $^2\text{H}_2\text{O}$  at 27°C. The relative intensity of the NAc proton region differs from that of the rest of the spectrum.  $\phi$  denotes impurity. H6 of 4' is not given in the tables since it is not considered to be a structural-reporter-group signal.

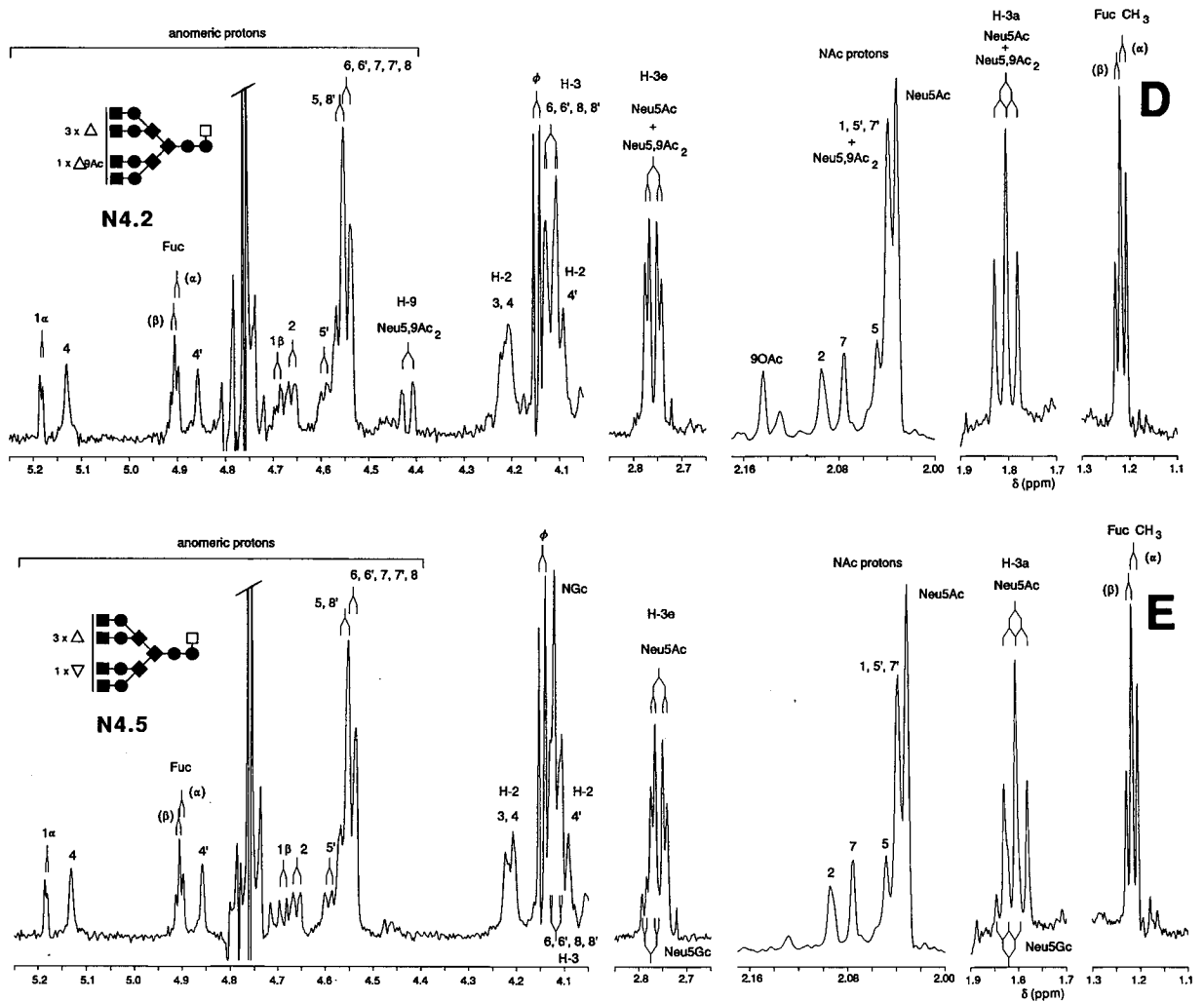
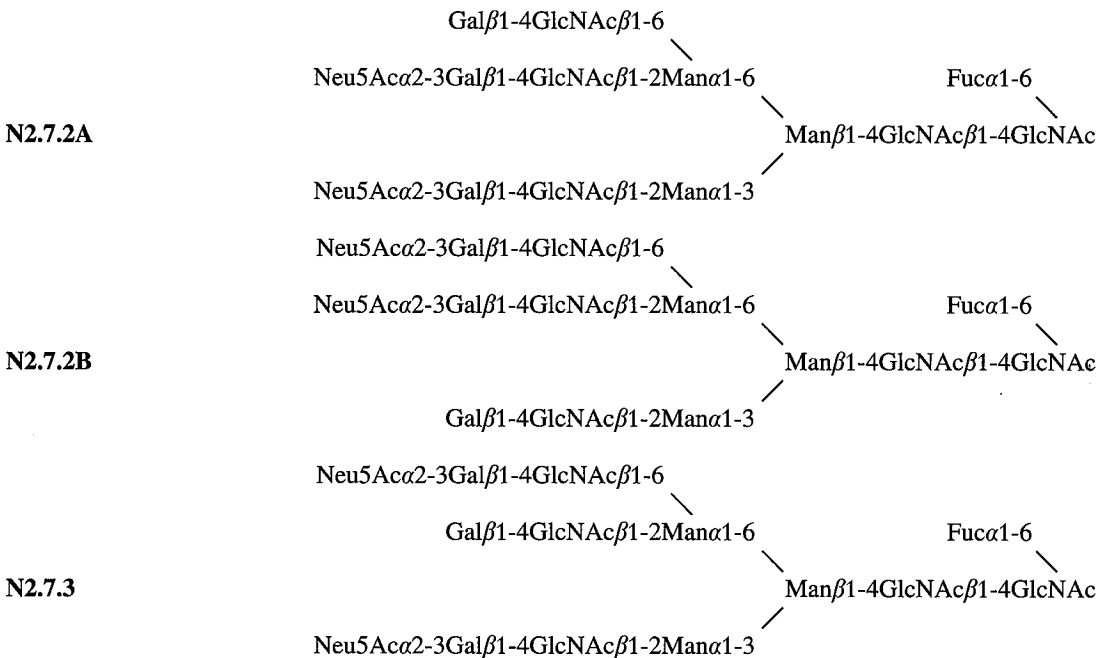


Fig. 7D,E.

lation at Gal-6' in a trisialylated triantennary compound is accompanied by a downfield shift for Man-4' H1 (compare compounds N2.6B and N3.4, see [20]).

The <sup>1</sup>H-NMR data of fraction N2.10 showed indications for the presence of tri- and tetraantennary types of branching, and repeating *N*-acetylglucosamine sequences. Further fractionation





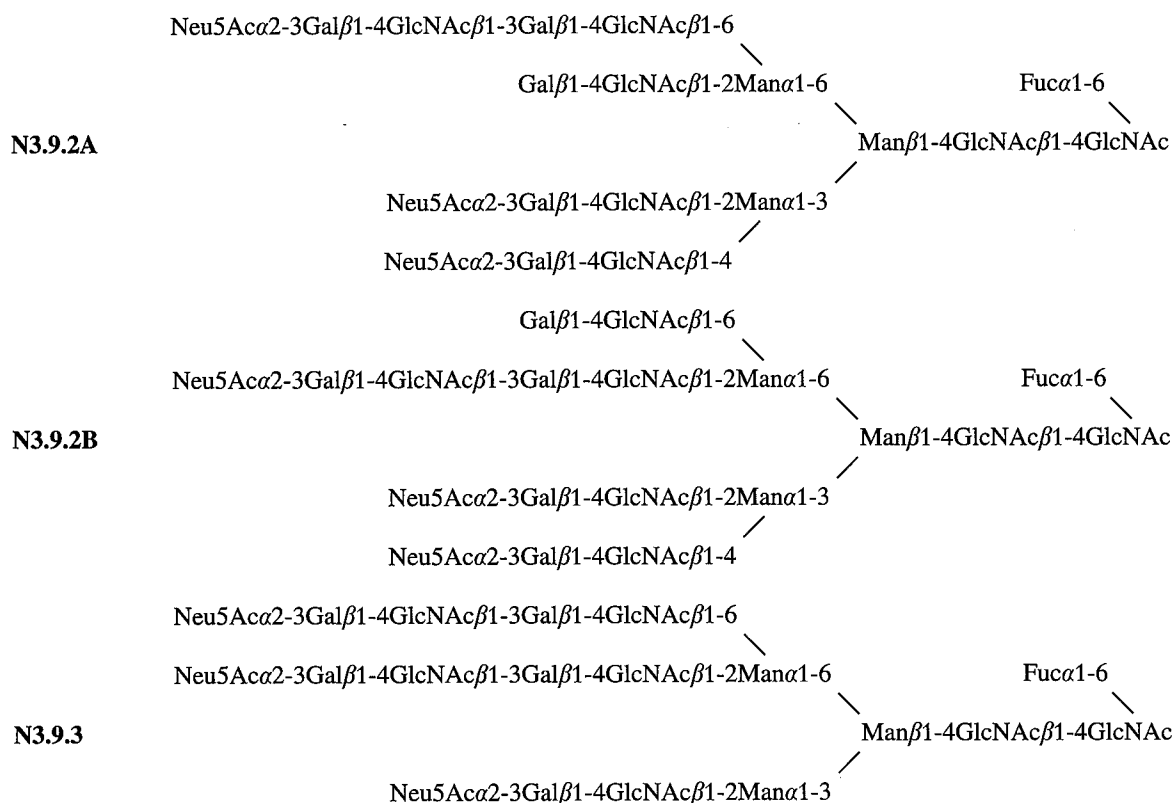


The  $^1\text{H-NMR}$  spectrum of fraction **N3.9** showed the presence of tri- and tetraantennary types of branching, and of *N*-acetylglucosamine repeating units. Further fractionation of fraction **N3.9** by HPAEC yielded four subfractions, denoted **N3.9.1–N3.9.4** (Fig. 5E).  $^1\text{H-NMR}$  spectroscopy of fraction **N3.9.2** demonstrates the occurrence of a mixture of trisialylated tetraantennary oligosaccharides having one extra *N*-acetylglucosamine unit, but no assignment could be made at this stage concerning the location of this unit and the Neu5Ac residues in the different components. Therefore, fraction **N3.9.2** was incubated with endo- $\beta$ -galactosidase from *B. fragilis*, and then subjected to FPLC on Mono Q (not shown), affording two subfractions, denoted **N3.9.2Q1** and **N3.9.2Q2**, eluting in the mono- and disialo region, respectively.  $^1\text{H-NMR}$  spectroscopy shows that fraction **N3.9.2Q1** contains Neu5Ac $\alpha$ 2-3Gal $\beta$ 1-4GlcNAc $\beta$ 1-3Gal [28], whereas fraction **N3.9.2Q2** contains a mixture of two disialylated tetraantennary oligosaccharides. The first compound, denoted **N3.9.2Q2A**, contains a terminal GlcNAc-7' residue (H1,  $\delta$  4.530; cf. compound **N4.6.1Q2**; Table 4) and a terminal Gal-6' residue as shown by its anomeric signal at  $\delta$  4.468 in combination with Man-4' H1 at  $\delta$  4.864. The latter signal shows a similar downfield shift compared to **N4.6.1Q2** ( $\Delta\delta$  +0.009) as **N3.7.2A** compared to **N4.4** ( $\Delta\delta$  +0.013). The second compound, denoted **N3.9.2Q2B**, has terminal GlcNAc-5' (H1,  $\delta$  4.562; cf. compound **N4.6.2Q2**; Table 4) and Gal-8' (H1,  $\delta$  4.482; cf. compound **N3.7.1A**; Table 2) residues. From these data it is concluded that, prior to digestion, fraction **N3.9.2** contained a mixture of two trisialylated tetraantennary oligosaccharides, one with a terminal Gal-6' residue and an elongated GlcNAc-7' branch (**N3.9.2A**) and one with terminal Gal-8' and an elongated GlcNAc-5' branch (**N3.9.2B**). The  $^1\text{H-NMR}$  spectrum of fraction **N3.9.3** (Fig. 7C) reveals the presence of a trisialylated triantennary oligosaccharide containing two elongated branches. The occurrence and location of these branches is reflected by the GlcNAc $_{\text{ext}}$  H1 signals at  $\delta$  4.699, the Gal H1 signals at  $\delta$  4.454 (Gal-6') and  $\delta$  4.468 (Gal-8'), and the Gal H4 resonances at  $\delta$  4.159 (cf. compounds **N3.7.2B**, **N3.7.3** and **N4.8**; Table 3).

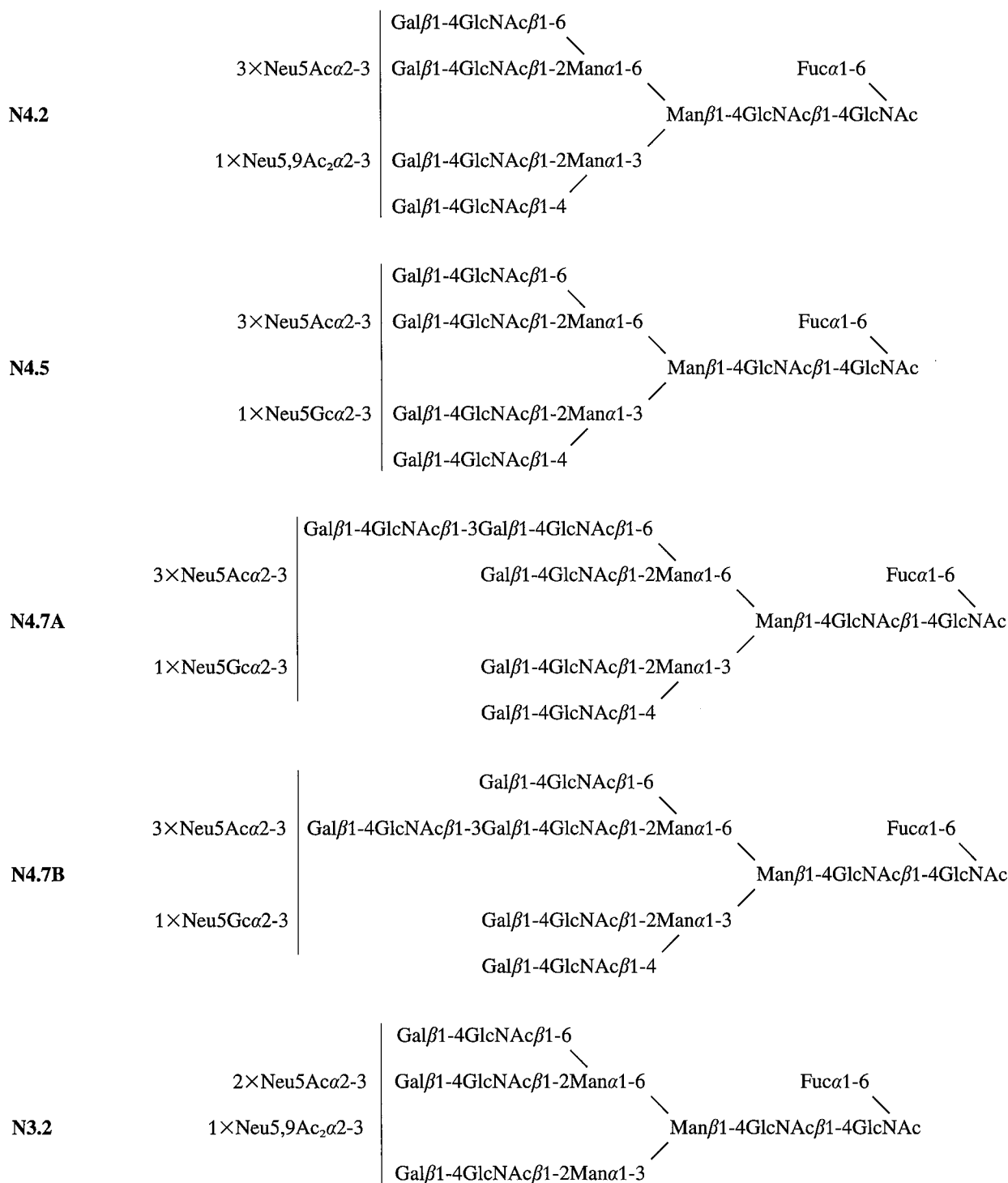
Compound **N3.9.3** was not susceptible to endo- $\beta$ -galactosidase from *B. fragilis*.

The  $^1\text{H-NMR}$  spectrum of fraction **N3.10** shows similar characteristics as the spectrum of fraction **N3.9.2**. Incubation of **N3.10** with endo- $\beta$ -galactosidase from *B. fragilis* and subsequent purification of the incubation mixture on Mono Q yielded, in addition to a neutral fraction, one fraction (**N3.10Q2**) eluting in the trisialo region. The  $^1\text{H-NMR}$  data of fraction **N3.10Q2** match those of the terminal-GlcNAc-5'-containing trisialylated tetraantennary oligosaccharide **N4.6.2Q2** (Table 4), indicating that in the undigested oligosaccharide, the additional *N*-acetylglucosamine unit was located in the GlcNAc-5' branch, and that the Gal $_{\text{ext}}$  residue was in terminal position. The structure of **N3.10Q2** was confirmed by further digestion with *N*-acetyl- $\beta$ -glucosaminidase which splits off the terminal GlcNAc-5' residue, yielding an oligosaccharide identical to compound C.Q4\* in [28], having branches linked to C2 and C4 of Man-4, and to C6 of Man-4'. Using these data, the two Gal H1 signals in the  $\delta$  4.48–4.45 region of the  $^1\text{H-NMR}$  spectrum of the intact compound **N3.10** can be assigned to Gal-6' ( $\delta$  4.456; reflecting the location of the repeat) and Gal $_{\text{ext}}$  ( $\delta$  4.479; reflecting the terminal position of Gal $_{\text{ext}}$ ).

The  $^1\text{H-NMR}$  spectrum of fraction **N3.12** provides indications for the presence of a mixture of trisialylated tetraantennary oligosaccharides with two additional *N*-acetylglucosamine units, the latter feature being judged from the intensities of the characteristic Gal H1, Gal H4, and GlcNAc $_{\text{ext}}$  H1 signals. Because no definite structures could be deduced at this stage, fraction **N3.12** was treated with endo- $\beta$ -galactosidase from *B. fragilis*. The digestion products were separated by anion-exchange chromatography on Mono Q (not shown), affording two fractions eluting in the monosialo region (**N3.12Q1** and **N3.12Q2**), and one fraction eluting in the disialo region (**N3.12Q3**). Fraction **N3.12Q2** contains Neu5Ac $\alpha$ 2-3Gal $\beta$ 1-4GlcNAc $\beta$ 1-3Gal [28]. The  $^1\text{H-NMR}$  data of **N3.12Q1**, together with the elution position on Mono Q, indicate the occurrence of a monosialylated tetraantennary oligosaccharide with two terminal GlcNAc residues. The







spectral data of **N4.4** (Table 2), taking into account the presence of the typical NGc singlet at  $\delta$  4.121, and the altered position of one of the four sets of sialic acid H3 signals (H3a,  $\delta$  1.821; H3e,  $\delta$  2.774; cf. compound **N4.3** in [30]). The location of the Neu5Gc residue cannot be deduced from the available data, but in view of the biosynthetic pathway in which hydroxylation of Neu5Ac takes place before it is transferred to the oligosaccharide [33, 34], a random distribution is most likely.

The  $^1\text{H-NMR}$  spectrum of fraction **N4.7** is similar to that of fraction **N4.6**, except for the presence of a NGc singlet at  $\delta$  4.122, and Neu5Gc H3a and H3e signals at  $\delta$  1.820 and  $\delta$  2.774, respectively (cf. compound **N4.5**; Table 2). The specific H3 signals of Neu5Gc and Neu5Ac occur in the intensity ratio of 1:3. Therefore, it is concluded that fraction **N4.7** contains a mixture

of two tetrasialylated tetraantennary oligosaccharides having an additional *N*-acetylglucosamine unit linked to Gal-8' (**N4.7A**; cf. compound **N4.6.1**; Table 3) or Gal-6' (**N4.7B**; cf. compound **N4.6.2**; Table 3), and carrying three Neu5Ac residues and one Neu5Gc residue.

Fraction **N3.2** did not contain sufficient material to obtain a good quality  $^1\text{H-NMR}$  spectrum, but the NAc and OAc singlets in the  $\delta$  2.03–2.15 region are clearly observed. In addition to a NAc pattern indicative for a Neu5Ac sialylated tri'antennary oligosaccharide (GlcNAc-1,  $\delta$  2.039; GlcNAc-2,  $\delta$  2.095/91; GlcNAc-5,  $\delta$  2.052; GlcNAc-5',  $\delta$  2.039; GlcNAc-7',  $\delta$  2.039; Neu5Ac,  $\delta$  2.031), the OAc resonance of a Neu5,9Ac $_2$  residue is present at  $\delta$  2.142 (cf. compound **N3.1A** in [30]). Together with the chromatographic behaviour of fraction **N3.2** as compared to

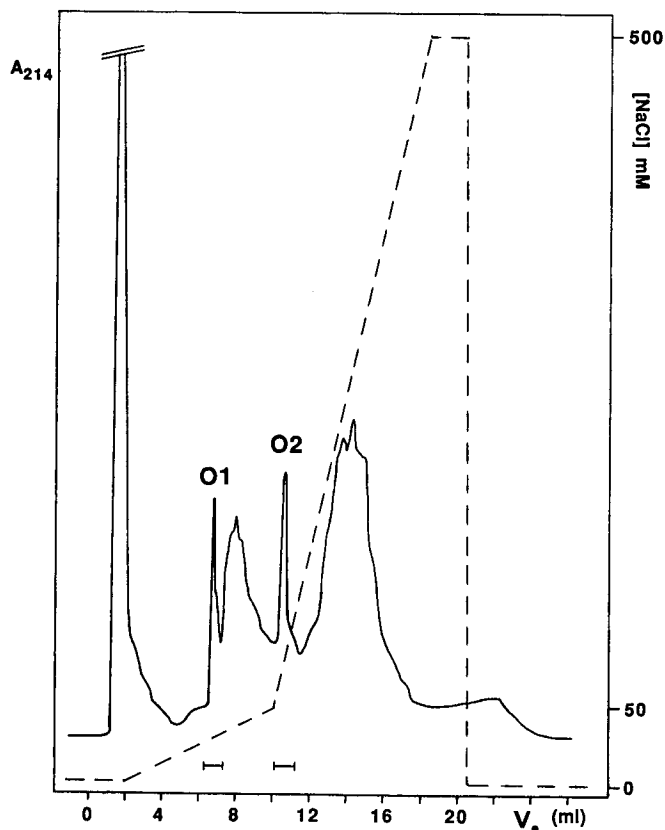


Fig. 8. Fractionation pattern at 214 nm of the  $\beta$ -elimination products derived from N-deglycosylated rEPO on a FPLC Mono Q HR 5/5 anion-exchange column. For details, see Fig. 3.

N3.5 (compare compounds N4.2 and N4.4), these data suggest that compound N3.2 is a trisialylated tri'antennary oligosaccharide carrying two Neu5Ac residues and one Neu5,9Ac<sub>2</sub> residue.

**O-linked carbohydrate chains.** FPLC on Mono Q of the mixture of O-linked oligosaccharide alditols obtained from N-deglycosylated rEPO by alkaline borohydride treatment gave rise to two carbohydrate-containing fractions, denoted O1 and O2 (Fig. 8) which were further fractionated by HPLC on Lichrosorb-NH<sub>2</sub>, yielding two subfractions for O1 (denoted O1.1 and O1.2; Fig. 9A), and two subfractions for O2 (denoted O2.1 and O2.2; Fig. 9B). The structure of fractions O1.2 and O2.1 was determined by <sup>1</sup>H-NMR spectroscopy. Fraction O1.1 did not contain carbohydrate material and for fraction O2.2 the amount of material was too low for structure determination. The <sup>1</sup>H-NMR spectrum of fraction O1.2 indicated the presence of the monosialylated trisaccharide alditol Neu5Ac $\alpha$ 2-3Gal $\beta$ 1-3GalNAc-ol (cf. compound 78 in [35]). <sup>1</sup>H-NMR spectroscopy of fraction O2.1 revealed the presence of the disialylated tetrasaccharide alditol Neu5Ac $\alpha$ 2-3Gal $\beta$ 1-3(Neu5Ac $\alpha$ 2-6)GalNAc-ol (cf. compound 85 in [35]). The molar ratio of O1.2/O2.1 is approximately 4:6.

## DISCUSSION

The structures of the sialylated N- and O-linked carbohydrate chains of recombinant human erythropoietin produced in CHO cells have been determined. Over 35 different N-linked oligosaccharides were identified, representing at least 95 mol/100 mol carbohydrate chains. These compounds are presented

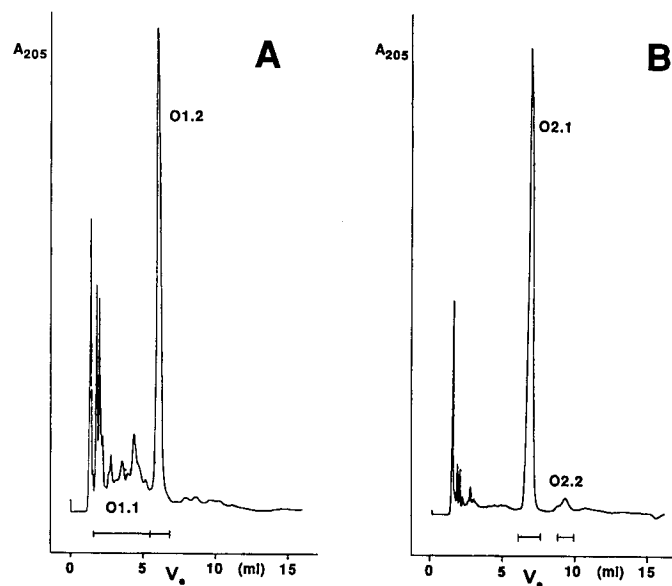


Fig. 9. Fractionation patterns at 205 nm of FPLC fractions O1 (A) and O2 (B) on a Lichrosorb-NH<sub>2</sub> column (25 $\times$ 0.46 cm). The column was eluted isocratically with 30 mM K<sub>2</sub>HPO<sub>4</sub>/KH<sub>2</sub>PO<sub>4</sub> pH 7.0/acetonitrile (70:30, by vol.; A) or (67:33, by vol.; B), at a flow rate of 2 ml/min.

in Table 5, together with their relative amounts. In agreement with previous studies on the carbohydrate moiety of rEPO from both CHO and BHK cells [11–15, 17, 18], the major portion of the identified carbohydrate chains comprise sialylated tetraantennary oligosaccharides with 0–2 N-acetylglucosamine repeats. From a biological point of view, a high content of tetraantennary carbohydrate chains is important since there is a positive correlation between the *in vivo* activity of rEPO and the ratio of tetra- to diantennary oligosaccharides [36].

Also, a high degree of sialylation is of great importance since terminal Gal residues are recognized by the hepatic Gal (asialoglycoprotein) receptor resulting in rapid clearance of poorly sialylated EPO from the circulation, having a negative effect on the *in vivo* activity [4]. Concerning the degree of sialylation, contrasting results have appeared in the literature. The first structural study on carbohydrate chains of rEPO from CHO cells showed that almost all oligosaccharides contained at least one non-sialylated terminal Gal residue [11], but more recently it was reported that over 90% of the oligosaccharides are fully sialylated [15, 18]. The results of the present study show that of the tetraantennary oligosaccharides, which comprise about 62% of the N-linked carbohydrate chains, 68% are tetrasialylated, 24% are trisialylated, and 6% are disialylated. Of the tri'antennary oligosaccharides, which account for 23% of the N-linked carbohydrate chains, 70% are trisialylated and 26% are disialylated. The above-mentioned inconsistencies may have been caused partly by the use of different methods for the release and the purification of the carbohydrate chains. In particular the use of hydrazinolysis to release the N-linked oligosaccharides [11] may have caused some desialylation. However, in the present study applying PNGase-F for release of the N-glycans, substantial amounts of incompletely sialylated oligosaccharides were also found, showing that these are in fact present in the original ensemble of carbohydrate chains on the isolated glycoprotein. The contrasting results concerning sialylation can therefore more likely be explained by the fact that all studies were performed on different rEPO samples produced in different laboratories. The use of different purification methods to obtain rEPO may



**Table 5. Sialylated N-linked carbohydrate chains obtained from recombinant human erythropoietin expressed in CHO cells, together with their relative amounts.** Compounds are represented by short-hand symbolic notation (see Tables 1 and 2). The structure of the remaining approximately 5% was not determined.

Structure	Code	Amount
		mol/100 mol
	N1.1A	<1
	N1.1B	<1
	N2.4	7
	N2.6A	<1
	N2.6B	<1
	N2.6C	<1
	N3.4	2
	N2.7.2A	2
	N2.7.2B	1
	N2.7.3	1
	N3.5	9
	N3.2	<1
	N2.10.3	1
	N3.7.2B	3

**Table 5. (Continued)**

Structure	Code	Amount
		mol/100 mol
	N3.7.3	2
	N3.9.3	2
	N2.10.1	<1
	N2.10.2	3
	N3.7.1A	5
	N3.7.1B	1
	N3.7.1C	1
	N3.7.2A	3
	N4.4	19
	N4.2	2
	N4.5	2
	N3.9.2A	2

Table 5. (Continued)

Structure	Code	Amount
		mol/100 mol
	N3.9.2B	1
	N3.10	1
	N4.6.1	5
	N4.6.2	5
	N4.7A	<1
	N4.7B	<1
	N3.12A	<1
	N3.12B	<1
	N3.12C	<1
	N4.8	7

influence the distribution of glycoforms which make up the final product. Furthermore, variations found in the degree of sialylation may also have been caused by the use of various CHO cell clones, different culturing conditions which can lead to differences in the activity of the  $\beta$ Gal: $\alpha$ 2-3-sialyltransferase, and the recently reported possibility for the presence of CHO sialidase activity in the culture fluid [37]. Differences between other glycosyltransferase activities are indicated by differences in the rel-

ative amounts of triantennary (2,4-branched) and tri'antennary (2,6-branched) oligosaccharides in various rEPO samples. Whereas previous studies on rEPO from CHO cells showed ratios for tri/tri'antennary oligosaccharides between 1:1 and 2:1 [11, 13, 18], the present study shows a ratio of approximately 1:6. These different ratios cannot be artefacts caused by analytical problems as in the case of partial desialylation. They may be explained by differences in the activities of the involved glycosyltransferases for the various CHO cell lines and culture conditions.

For the incompletely sialylated N-linked carbohydrate chains, the following distribution of sialic acids over the different branches was observed (see Table 5). In tetraantennary oligosaccharides, Gal-6 and Gal-8 are sialylated to the highest degree, followed by Gal-6', and then by Gal-8'. In tri'antennary oligosaccharides, Gal-6 and Gal-6' are about twice as often sialylated as Gal-8'. For triantennary carbohydrate chains, the distribution could not be determined accurately because of the low amounts of material, and in diantennary oligosaccharides, the sialic acid residues are equally divided over the two branches. The occurrence of this non-random distribution of sialic acids can be explained by the branch-specific action of the involved sialyltransferases, although the possibility that some sialic acid residues have been released by sialidase cannot be excluded. However, to our knowledge, a branch-specific action of sialidase has not been reported. On the other hand, it is interesting that the observed distribution in tetra- and diantennary oligosaccharides is in good agreement with the branch specificity of human placental  $\alpha$ 2-3-sialyltransferase [38]. For tetraantennary oligosaccharides it was determined that the preferred acceptor sites are Gal-6 and Gal-8, followed by Gal-6' and then by Gal-8', whereas in diantennary oligosaccharides this enzyme has no preference for a specific branch. In tri'antennary oligosaccharides, the preferred acceptor site is Gal-6, followed by Gal-8', and then by Gal-6'. The sialic acid distributions found in the present study contrast strongly with previous results obtained for rEPO from CHO cells, in which Gal-6 was found to be terminal for most oligosaccharides [11].

Three different types of exclusively  $\alpha$ 2-3-linked sialic acids were found, namely, Neu5Ac (95%), Neu5Gc (2%) and Neu5,9Ac<sub>2</sub> (3%). It has been shown that Neu5Gc generally occurs in CHO-cell-derived recombinant glycoproteins [24]. Neu5,9Ac<sub>2</sub> has recently been found in a chimeric tissue plasminogen activator produced in CHO cells [30]. It should be noted that the present results indicate that the small peak eluting at about 11 ml in the sialic acid analysis elution profile of recombinant follicle-stimulating hormone from CHO cells (Fig. 1C in [24]) represents the 1,2-diamino-4,5-methylene-dioxybenzene derivative of Neu5,9Ac<sub>2</sub>. Therefore, it is suggested that Neu5,9Ac<sub>2</sub> is also generally present in recombinant glycoproteins expressed in CHO cells. The implications of the presence of the different sialic acids for clinical use of these glycoproteins have been discussed [24, 30].

Repeating *N*-acetylglucosamine units were found to be present exclusively in the branches arising from the  $\alpha$ 1-6-linked Man residue in di-, tri-, and tetraantennary oligosaccharides. The amount of oligosaccharides containing elongated branches is similar to that in previous studies. The carbohydrate chains of urinary EPO have in general a lower content of *N*-acetylglucosamine repeats [11, 13, 14]. In the present study, oligosaccharides containing more than two additional *N*-acetylglucosamine units were not detected, in contrast to previous investigations describing the finding of small amounts of carbohydrate chains with three repeats [11, 14, 18, 39]. The present results concerning the location of the repeats are in agreement with those reported in [13] but a somewhat different distribution of the re-

peaks over the branches was reported in [11]. The location of the *N*-acetylglucosamine repeats in the branches attached to the  $\alpha$ 1-6-linked Man residue is in accordance with the reported specificity of GlcNAc-VII transferase from Novikoff tumor cell ascites fluid which synthesizes the GlcNAc $\beta$ 1-3Gal linkage in repeating *N*-acetylglucosamine sequences [40].

No indications have been found for the presence of sulfated oligosaccharides in rEPO from CHO cells, which contrasts with the suggestion made in [41]. All Asn-linked GlcNAc residues were substituted with an  $\alpha$ 1-6-linked Fuc residue. Quantitative  $\alpha$ 1-6-fucosylation of recombinant glycoprotein glycans has also been reported for the N-linked carbohydrate chains of CHO-cell-derived chimeric tissue plasminogen activator [30] and rEPO from BHK cells [17]. Previous analyses of rEPO from CHO cells have shown a fucosylation of at least 85% [11, 13, 18]. It is not known whether  $\alpha$ 1-6-fucosylation plays any role in the biological activity of rEPO.

Two O-linked carbohydrate chains, namely, Neu5Ac $\alpha$ 2-3Gal $\beta$ 1-3GalNAc-ol and Neu5Ac $\alpha$ 2-3Gal $\beta$ 1-3(Neu5Ac $\alpha$ 2-6)GalNAc-ol were identified. These oligosaccharides were also found in previous investigations on both CHO- and BHK-cell-derived rEPO [11, 17, 18]. In recent studies on the O-glycans of rEPO from CHO cells also Gal $\beta$ 1-3(Neu5Ac $\alpha$ 2-6)GalNAc-ol [16] and Gal $\beta$ 1-3GalNAc-GP, GalNAc-GP and Neu5Ac $\alpha$ 2-6GalNAc-GP [39] (GP = glycopeptide) were detected in minor amounts. No indications for the occurrence of these carbohydrate structures were found in the present study.

Comparison of the carbohydrate chains of rEPO with those of urinary EPO shows that in general the same type of N-linked oligosaccharides in terms of branching patterns are present, but the relative amounts of the individual structures are different. For urinary EPO a somewhat lower content of tetraantennary oligosaccharides has been found, although large differences can occur between different individuals [13, 14]. The earlier statement that the O-glycans of rEPO seem to be completely different from those of urinary EPO containing only GalNAc and Neu5Ac $\alpha$ 2-6GalNAc [16] contrasts with the findings in [39]. It should be noted that for urinary EPO contrasting results have been found concerning  $\alpha$ 2-3/ $\alpha$ 2-6-sialylation [11, 13].

By using endo- $\beta$ -galactosidase to specifically degrade oligosaccharides containing *N*-acetylglucosamine repeats, typical <sup>1</sup>H-NMR data were obtained, useful for the identification of oligosaccharides that were not susceptible to endo- $\beta$ -galactosidase. It is interesting that di- and tetraantennary oligosaccharides containing *N*-acetylglucosamine repeats could be degraded quantitatively by endo- $\beta$ -galactosidase from *B. fragilis*, whereas triantennary oligosaccharides were digested for less than 15%. In an experiment performed on an analytical scale (results not shown), it was observed that these triantennary oligosaccharides could be degraded by endo- $\beta$ -galactosidase from *E. freundii* to a much higher extent (>75%), suggesting a specific difference in substrate specificity between the two enzymes.

Specific knowledge was collected about the chromatographic behaviour of closely related structures on Lichrosorb-NH<sub>2</sub> and CarboPac PA1. Whereas Lichrosorb-NH<sub>2</sub> is very well suited for separation based on the type and linkage of the sialic acid residues [19, 42, 43], chromatography on CarboPac PA1 is useful in many cases for separating isomeric carbohydrate chains [44] (and results in this study).

In conclusion, this study has shown that by using PNGase-F to release N-linked oligosaccharides combined with extensive purification and high-resolution <sup>1</sup>H-NMR spectroscopy for analysis, the native sialylation patterns of glycoprotein glycans can be determined, even when mixtures are present. Combination of <sup>1</sup>H-NMR spectroscopy with specific enzymic degradation is a powerful tool for the structure determination of carbohydrate

chains which contain *N*-acetylglucosamine repeats. Using the above-mentioned methodology, the present study provides the most detailed analysis so far of the carbohydrate chains of rEPO from CHO cells, paying attention to the many aspects of carbohydrate chain microheterogeneity in glycoproteins.

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