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Biomimetic models of the glomerulus

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Abstract | The use of biomimetic models of the glomerulus has the potential to improve our understanding of the pathogenesis of kidney diseases and to enable progress in therapeutics. Current in vitro models comprise organ-on-a-chip, scaffold-based and organoid approaches. Glomerulus-on-a-chip designs mimic components of glomerular microfluidic flow but lack the inherent complexity of the glomerular filtration barrier. Scaffold-based 3D culture systems and organoids provide greater microenvironmental complexity but do not replicate fluid flows and dynamic responses to fluidic stimuli. As the available models do not accurately model the structure or filtration function of the glomerulus, their applications are limited. An optimal approach to glomerular modelling is yet to be developed, but the field will probably benefit from advances in biofabrication techniques. In particular, 3D bioprinting technologies could enable the fabrication of constructs that recapitulate the complex structure of the glomerulus and the glomerular filtration barrier. The next generation of in vitro glomerular models must be suitable for high(er)-content or/and high(er)-throughput screening to enable continuous and systematic monitoring. Moreover, coupling of glomerular or kidney models with those of other organs is a promising approach to enable modelling of partial or full-body responses to drugs and prediction of therapeutic outcomes.

The global prevalence of kidney failure is increasing and this trend is expected to continue^{1,2}. The primary causes of kidney failure include diabetes mellitus, hypertension, glomerulonephritis and cystic kidney disease². Glomerulopathies are often direct causal or contributing factors in kidney failure and have limited treatment options^{3,4}. Although haemodialysis can replicate aspects of kidney filtration function ex vivo and improve some of the symptoms of kidney failure, this intervention does not treat the root cause of the problem and is associated with very high morbidity and mortality as well as poor quality of life. The lack of therapeutic options to prevent the onset and progression of glomerular disease is related to limited understanding of the pathological mechanisms⁵. Efforts to investigate these mechanisms are hampered by a lack of suitable in vitro models, which makes the glomerulus extremely difficult to study. A grand challenge lies in closely mimicking the cellular and architectural complexity of the tissue⁶.

As the kidney is a site of excretion of drugs and their metabolites, kidney function directly influences drug disposition and indirectly affects drug efficacy and safety⁷. A reliable in vitro model of the glomerulus would therefore not only enable progress in the field of kidney therapeutics, but also in pharmacology in general. The development of precise in vitro human glomerular models will probably improve our understanding of the cells that comprise the kidney filters and facilitate the generation of disease models to guide therapeutic discovery and treatment options. Appropriate models will also enable high(er)-throughput screening (HTS) for glomerular toxicity, particularly for toxicants that act on podocytes or glomerular endothelial cells.

Tissue engineering has emerged as a promising tool to develop new and improved in vitro models. This technology combines synthetic materials, biologic compounds and cellular components to emulate the physiological functions of a tissue or organ8. Organ-on-a-chip technology has been used to model the glomerulus, study the physiology of the nephron, test drug safety and model diseased nephrons9. Strategies such as 3D scaffolding (including culture of glomerular cells on both sides of biocompatible membranes) and the generation of organoids are promising approaches to replicating complex glomerular structures. In this Review, we discuss current approaches to the replication of the glomerulus in vitro with a focus on organ-ona-chip, scaffolding and organoid technologies. We also provide an outlook on future directions of research, including the use of emerging 3D biofabrication technologies.

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https://doi.org/10.1038/ s41581-021-00528-x

Key points

- The prevalence of kidney failure is increasing worldwide, and glomerulopathy is often a causal or contributing factor.
- The available in vitro models of the glomerulus are suboptimal, which limits their use for interrogation of pathological mechanisms and testing of drugs.
- The complexity of the renal corpuscle results in a fragile balance of constituents that can be easily disturbed in pathological situations, leading to irreparable damage.
- Initiatives for improving current in vitro biomimetic models of the glomerulus focus on replication of the 3D microenvironment using on-a-chip technology, scaffolds and organoids containing glomerular tissue.
- The suitability of emerging biofabrication techniques, such as 3D bioprinting, for glomerular modelling is yet to be fully assessed.
- Larger-scale applications of glomerular models will rely on their standardization and effective utility for high(er)-throughput and/or high(er)-content screening.

The renal corpuscle

The kidney filters the blood to excrete toxins and toxicants, maintains acid-base and body volume homeostasis, blood pressure, electrolyte balance, calcium and phosphate metabolism and erythropoiesis¹⁰. The normal human kidney contains approximately one million nephrons, although this number can vary over a broad range¹⁰. The initial component of the human nephron, the glomerulus, is a specialized bundle of capillaries that serves as a barrier for filtration of plasma proteins (FIG. 1a)¹¹. The glomerular filter retains blood cells and high molecular weight proteins in the circulation but allows smaller molecules such as water, urea, glucose and electrolytes to be freely filtered¹². To function properly, each glomerulus must be integrated with the circulation. The afferent arteriole carries blood into the glomerulus and leads into the afferent vascular chamber (AVC), a space 1.6-fold greater than the efferent vascular chamber (EVC). From the AVC, non-branching conduit vessels deliver blood into filtration capillaries¹³. First-order vessels converge into the EVC, which leads to the efferent arteriole¹³. The efferent arteriole supplies the tubule with oxygen and nutrients, before draining into the kidney venous system and ultimately the vena cava inferior. The vascular-tubular relationships are complex with the efferent vessels often contributing to the peritubular capillaries of a number of nephrons.

The juxtaglomerular apparatus is located between the afferent arteriole and the distal tubule and is important for tubuloglomerular feedback14. It is composed of macula densa cells, granular cells and the mesangium, which consists of mesangial cells and the matrix that they produce. Macula densa cells detect chloride concentration in the distal tubule lumen and signal to granular cells to release renin, which is synthesized in these cells¹⁵. The mesangial cells are irregularly shaped with processes that extend towards the glomerular basement membrane (GBM), a basal layer between the podocytes and vascular endothelium¹⁶. The mesangium provides structural support to the glomerular tuft and the matrix fills the spaces between mesangial cells and the GBM17. Microfibrils in the matrix contribute to the contractile properties of the mesangial cells and enable modulation of capillary flow and glomerular ultrafiltration surface area18. The genes Gata3, Pdgfrb and less commonly Plvap, Prkca, Art3 and Nt5e have

been used to identify mature mesangial cells^{19,20} whereas expression of platelet-derived growth factor- β has been used to identify immature mesangial cells²¹. Damage to the mesangium can cause severe illness characterized by mesangiolysis and glomerular sclerosis. Mesangiolysis, degeneration of mesangial cells and dissolution of the mesangial matrix as well as glomerular sclerosis caused by thickening of the basement membrane and expansion of the mesangial matrix are characteristics of diabetic kidney disease²². The mesangial area also undergoes thickening in response to the increased glomerular pressure that characterizes glomerular hypertension²³.

Together, podocytes, the GBM and capillary endothelial cells form the glomerular filtration barrier (GFB). This highly selective structure filters molecules based on size, charge and transcapillary pressure²⁴. Small molecules are freely filtered, whereas those >70 kDa are not filtered and cations are more permeable than anions. The endothelial surface of the glomerular capillary wall is fenestrated with transcytoplasmic holes of 70-100 nm. The glomerular endothelial cells express markers such as CD31, Emcn, Flt1, Fbln2, Pecam1 and Ehd3, among others^{19,20}. The filtration rate is dependent on the area of fenestration, as the size of the hole restricts protein passage²⁵, and on a charge barrier that results from the glycocalyx that lines the endothelium. Damage to the endothelium can result in proteinuria and ultimately kidney failure even if the other layers of the filtration barrier are initially intact²⁶.

The GBM is a sheet of complex mesh consisting of laminin-11 (also known as laminin $\alpha5\beta2\gamma1$), collagen type IV network, nidogen and heparan sulfate proteoglycans²⁷ that forms a selective barrier that separates the vasculature from the urinary space²⁸. GBM assembly is a complex process that involves several steps of maturation in which substitution of laminin and collagen isoforms occurs in a coordinated but temporally and spatially separated manner²⁹. Mutations of collagen or laminin genes result in protein leakage across the GBM (Alport syndrome and Pierson syndrome, respectively)³⁰. Glomerular hypertension has also been associated with GBM alterations that lead to proteinuria²³.

Podocytes are atypical epithelial cells with a large cell body, major extending processes and foot processes. These highly polarized elements appear during cell differentiation and account for podocyte function³¹. The foot processes interdigitate with those of adjacent podocytes to form a filtration barrier. Slit diaphragms (basolateral cell junctions ~40 nm in width) between the foot processes are important for the selectivity of the barrier³². Approximately 40 signature podocyte genes and proteins that are important for maintenance of the GFB have been identified, including nephrin (NPHS1), podocin (NPHS2), Wilms tumour protein (WT1) and short transient receptor potential channel 6 (TRPC6)^{20,31,33}. Congenital nephrotic syndrome (CNS) can be caused by mutations in NPHS1, NPHS2 or WT1 that affect GFB integrity, resulting in proteinuria and albuminuria³⁴. Upon injury, podocytes undergo foot process effacement due at least in part to disruption of their actin structure or actin-binding proteins³⁵. Diseases such as diabetes, hypertension and

Drug disposition

In pharmacology, drug disposition refers to the processes of drug distribution and elimination of a drug once it has entered the body.

glomerulonephritis are associated with structural changes to the glomerulus (FIG. 1b-d).

The glomerulus is enclosed in Bowman's capsule, which is lined on its parietal side with squamous epithelial cells containing actin filaments that have important roles in many glomerular diseases³⁶. The visceral lining is composed of podocytes that surround the glomerular tuft. Filtrate from the blood collects in the Bowman's space between the visceral and parietal epithelial layers³⁶. The glomerular filtration rate (GFR) reflects the flow of ultrafiltrate of plasma from the glomerulus into Bowman's space, and is the average of the sum of the



Fig. 1 | The glomerulus in health and disease. a | The healthy adult glomerulus encapsulated in Bowman's capsule. The juxtaglomerular apparatus (JGA) is located next to the vasculature of the glomerulus, enabling macula densa cells to detect sodium chloride concentrations within the distal tubule and communicate accordingly with the granular cells of the afferent arteriole to regulate renin release and hence filtration rates and blood pressure. The afferent arteriole delivers blood to a capillary network that is surrounded in large part by the glomerular basement membrane (GBM). There are regions of the capillaries, however, that have no GBM separating them from the mesangium. Mesangial cells and the matrix they produce provide structural support for the glomerular tuft. The endothelial layer is fenestrated and is covered by a negatively charged glycocalyx made up of proteoglycans and adsorbed plasma proteins. The tri-layered filtration barrier consists of podocyte foot processes, GBM and capillary endothelial cells. Neighbouring podocyte foot processes interdigitate and are connected by slit diaphragms to form a barrier that restricts the passage of large molecules from the capillaries into the

Bowman's space. **b** | In patients with diabetic kidney disease, the glomerulus is characterized by reduced resistance of the afferent capillary and increased resistance of the efferent arteriole (not shown) as well as a thickened GBM, podocyte foot process effacement (that is, loss of structural features that results in spreading out), mesangial cell proliferation, increased mesangial matrix deposition and some loss of glycocalyx components. c | Patients with glomerular hypertension show a decreased capillary diameter, GBM thickening, podocyte foot process effacement, mesangial cell proliferation, increased mesangial matrix deposition and glycocalyx abnormalities. **d** Patients with glomerulonephritis also show a decreased capillary diameter, podocyte foot process effacement, mesangial cell proliferation, increased mesangial matrix deposition and glycocalyx abnormalities as well as the presence of neutrophils and, in some forms, deposition of immune (antigenantibody) complexes. The antigen that is involved in immune complexes can be either a circulating antigen or a component of the GBM or podocytes. In disease states, loss of podocytes results in regions of glomeruli that lack a filtration barrier. This loss manifests clinically as proteinuria.

Glycocalyx damage

Neutrophi

approximately two million glomeruli of the two adult kidneys. Filtration is driven by a counterbalance between the mean transcapillary hydraulic pressure gradient and the mean transcapillary oncotic pressure. The difference in hydraulic pressure inside the glomerular capillary and the Bowman's space creates the transcapillary hydraulic pressure gradient. This force, generated by pumping of the heart, pushes water and other solutes out of the capillaries. The mean transcapillary oncotic pressure is determined by the difference in plasma protein concentration inside and outside the capillary. As large proteins remain inside the normal capillary, this force opposes filtration.

In vitro glomerular modelling

The application of advanced in vitro human tissue models in research provides exceptional insight into the behaviour of cellular microenvironments³⁷. In contrast to in vivo models, the conditions in which an in vitro model develops can be easily manipulated. These models provide the potential to perform a vast number of studies and easily measure their outcomes. In addition, newly developed technologies employed in the creation of in vitro models have enhanced their accuracy, enabling them to be used in drug screening and disease modelling. Nonetheless, the accuracy of a model depends on several variables. For instance, the cells employed in a glomerular model have great relevance to its physiological characteristics as they will account for the filtration properties of the model.

Ideally, cells will not only be derived from healthy tissue, but also from the tissue of patients with pathologies of interest to the study. Primary cells closely resemble the physiological state and recapitulate mature stages without additional genetic modifications but are difficult to obtain and expand in culture while maintaining the differentiated phenotype³⁸. Immortalized cells are easier to culture and can proliferate indefinitely, but might not replicate the physiological state and often show lower expression of key genes than do primary cells^{10,39}. Human primary cells and human pluripotent stem cells (hPSCs)40 are therefore preferred to conditionally immortalized cells⁴¹⁻⁴⁴, although the use of both cell types in the same model is not unusual^{6,45}. hPSCs have an almost indefinite capacity for self-renewal and are genotypically representative of the donor. However, further research is needed to achieve their total differentiation into mature phenotypes. The use of cells from animals, such as mice and rats, has also been evaluated^{46,47}; however, species differences limit their application for human modelling⁴⁸. These differences are evident at the genetic and morphological levels. Moreover, knockout mice do not fully recapitulate the effects of mutations that underlie human genetic kidney diseases⁴⁹. No ideal cell source for glomerular models exists, and researchers must determine the optimal source and characteristics for each model and consider the limitations of the cells used when interpreting their results.

Podocytes are often the limiting factor in glomerular modelling owing to their lack of proliferative capacity and high specificity; therefore, a reliable method for obtaining physiologically relevant podocytes is necessary to accelerate research. The development of a

method for the differentiation of hPSCs into podocytes was an important step towards the establishment of a source of human podocytes for glomerular models9. Subsequent studies have focused on fine-tuning podocyte differentiation from hPSCs by identifying and targeting the signalling pathways that are involved in the intermediate steps of this process⁵⁰. The resulting differentiated podocytes show higher expression of NPSH1 and NPSH2 genes than immortalized podocyte cell lines⁵⁰, suggesting that they might be more physiologically relevant for the replication of GFB structure and function. Nevertheless, further analyses are required to ensure that these cells show the differentiation and maturation that is required to enable their use in glomerular modelling. Filtration quality and specificity depends on the cells that form the GFB and the GBM. Disruptions or alterations in endothelial fenestration size, glycocalyx and GBM composition, podocyte primary and secondary foot processes or slit diaphragm size could have major consequences for the filtration process. Thus, special attention must be paid to model and properly characterize cells in vitro.

The interactions between cells within the model, as well as the way that they arrange in the volumetric space and interact with the extracellular matrix (ECM), also influence model performance. In the past, static 2D culture was the predominant model system. 2D cultures are easier to maintain than 3D cultures but can more easily evoke appreciable deviations in cells than their in vivo equivalents (TABLE 1). A lack of reliability caused by cell dedifferentiation and senescence in 2D culture is a major drawback of planar models^{51,52}. In addition, the 2D static environment causes the cells to lose key functional components such as transporters and enzymes with roles in energy metabolism. The results obtained using static 2D systems are therefore not readily applicable to cells in the native tissues.

3D culture settings have advantages such as the use of ECM-like biomaterials that promote cell support, signalling and morphogenesis and help maintain cell phenotypes to more closely resemble the native tissue⁵³. Nevertheless, conventional 3D cell culture has many challenges, including optimization of the tissue-tissue interface, the development of biomaterials with suitable mechanical properties and ensuring the correct distributions of nutrients and waste products⁵⁴⁻⁵⁷. In the past decade, research has focused on the development of newer technologies to overcome these problems and create high-fidelity structures. On-a-chip platforms, biomimetic membranes, 3D hydrogel-based scaffolds, organoids and combinations of these approaches hold great promise for mimicking the complexity of the glomerulus in vitro (Supplementary Table 1).

On-a-chip platforms

The intrinsic ability of on-a-chip platforms to simulate fluid flows is an important asset when modelling the glomerulus. Tissues that are cultured on one or both sides of a thin surface, such as a porous membrane coated with ECM-like proteins, are often referred to as 2.5D models^{58,59}. In these models, the cells are not fully encapsulated as in 3D cultures, but an additional

Table 1 Advantages and disadvantages of current in vi	tro models of the
glomerulus	

Model type	Advantages	Disadvantages
2D	Well-established	No dynamic stimuli
	Cost-effective	Poor predictive accuracy
		Physiologically inaccurate
On-a-chip	Improved physiological accuracy through compartmentalization	Limited 3D cell–cell and cell–ECM interactions
	Can simulate fluid flows and other dynamic cues	Poor variety of biomaterials for fabrication
	Potential for multi-organ modelling	Insufficient match of structural properties
3D scaffolds Fully 3D st relevance Can accur and ECM r Can use EC	Fully 3D structures with biological	No dynamic stimuli
	relevance	Limited physiological
	Can accurately replicate the GBM and FCM microenvironment	resemblance
	Can use ECM-derived biomaterials	Poorly developed for the glomerulus
Organoids	3D structures with physiological	No dynamic stimuli
	elevance liological accuracy	Poor maturation resulting in resemblance to early stages of kidney development
		Limited cell-ECM interactions

ECM, extracellular matrix; GBM, glomerular basement membrane.

spatial component exists compared with 2D cultures. 2.5D models have added value as the flow can generate cyclic mechanical forces and shear stresses like those that occur in the glomerulus due to blood pressure and flow of filtrate through the barrier^{45,60}. Shear forces are important for all regions of the nephron, as shown in kidney tubule on-a-chip models⁶¹. Podocytes are highly sensitive to shear stress⁶² and appear to change their shape and cytoskeletal architecture in a singular manner to regulate shear forces within the glomerulus under altered conditions. Pressure gradients affect filtration rates²⁸ and shear stresses affect cell polarization and its functions within the capillary tuft and the filtration barrier⁶.

In 2.5D systems, fluid flows can be adjusted to model the physiological parameters of transcapillary hydraulic and oncotic pressures that regulate GFR in vivo. Furthermore, the creation of multilayer systems enables filtration barriers to be added between channels, providing a good simulation of permeability. An additional value of microfluidic systems is the ability to successfully maintain glomerular cultures in the long term (up to 1 month)^{6,63,64}. This success is closely related to the fluidic dynamic forces that provide the mechanical cues necessary to avoid cellular dedifferentiation and advancing polarization. Nevertheless, this technology still very much resembles a planar culture as the cells are seeded in 2D in each of the layers or compartments. Although these models are usually described as glomerulus-on-a-chip, they depict a simplified biomimetic version of the GFB formed by podocytes and endothelial cells. They do not incorporate the complex in vivo architecture of the glomerulus or the mesangium.

In one glomerulus-on-a-chip model, mouse endothelial cells and podocytes were co-cultured by seeding them on opposite sides of a porous polycarbonate membrane that was coated with basement membrane extract, which included laminin, collagen type IV, entacin and heparan sulfate⁶⁵ (FIG. 2a). A microfluidic channel with increasing diameter in the inlet–outlet direction was created to enable building of pressure in a physiological-like manner to model glomerular hypertension and enable investigation of the mechanisms that lead to hypertension-induced glomerular sclerosis. Mimicking hypertension caused the podocytes to change their shape towards a spindle, fibroblast-like form. In addition, pathological increases in fluid flow damaged the permeability of the filtration barrier due to disruption of the slit diaphragms (characterized by assessment of NPHS1 and NPHS2 expression). This study provided proof of concept for the creation of a GFB-on-a-chip in healthy states and states characterized by glomerular hypertension.

Another model uses a four-channel chip composed of polydimethylsiloxane (PDMS)⁴⁵. The two central channels are separated by a 50-µm-thick PDMS membrane with 7-µm pores to enable filtration. Cyclic suction is applied to the two lateral channels to create stretching forces to replicate the circulatory cyclic stress that is experienced by glomerular cells. Human primary endothelial cell-derived and hPSC-derived podocytes are seeded on opposite sides of the PDMS membrane in the central channels. The podocytes express markers that are characteristic of mature podocytes (NPHS1, NPHS2 and WT1) and the levels of these proteins increase in response to fluidic stimulation. The podocytes also show enhanced foot processes upon fluidic flow and cyclic mechanical strain. The expression levels of specific podocyte proteins are similar in hPSC-derived podocytes and immortalized podocyte lineages, but the distribution of proteins on the cell surface is more clustered in the hPSC-derived cells. The researchers also exposed their model to the anticancer agent doxorubicin to study drug-induced nephrotoxicity and showed dose-dependent disruption of the podocyte layer and cell extrusion in the luminal channel.

Glomerulus-on-a-chip models can also be created without using artificial material to simulate the filtration membrane. For example, one method incorporates several mouse glomeruli in a multichannel microfluidic chip⁶³ (FIG. 2b). Individual glomeruli are placed on one of the PDMS channels to mimic the capillary lumen and the other is perfused with a low shear flow to resemble the capsular space. After 3 days of culture, the podocytes and endothelial cells respond to the shear stress by synthesizing new GBM. This model, which was exposed to high glucose to mimic diabetic kidney disease, provides a new approach to the synthesis and use of GBM-on-a-chip. Unfortunately, it did not recapitulate the 3D structure of the glomerulus because the glomeruli spread over the surface of the chip to form two flat layers. In addition, the use of mature glomeruli limits scalability.

An alternative approach to develop chips without a synthetic interface involves seeding human primary endothelial cells on top of human podocytes that are seeded on a collagen type I interface⁶ (FIG. 2c). This method allows the cells to synthesize basement membrane with size selectivity similar to that of native GBM. However, the model is limited by incomplete polarization of the podocytes as they are not exposed to



Fig. 2 | On a chip models of the glomerulus. a | A classic chip assembly in which podocytes and endothelial cells are cultured on opposite sides of an artificial membrane. In the glomerulus, effective filtration pressure depends on the capillary hydrostatic and oncotic pressures and Bowman's capsule pressure, which is normally very low. Endothelial cells are also affected by blood flow shear force. This chip device can recreate capillary pressure by supplying perfusion flow in the upper microchannel and introducing mechanical forces. Modification of pressure enables this device to be used to model healthy states and conditions associated with glomerular hypertension⁶⁵. **b** | An alternative approach that avoids the need for an artificial membrane involves placing whole glomeruli in a chip⁶³. In response to time in culture and fluidic stimulation, the glomeruli lose their spherical shape, spread out across the gel and begin to synthesize new basement membrane. $\mathbf{c} \mid A$ glomerulus on a chip has also been created by seeding glomerular endothelial cells directly on top of podocytes that are cultured on a collagen type I matrix⁶. The cultured cells synthesize basement membrane, and the collagen matrix separates the channel containing the cells from the filtrate collection channel. Part a adapted with permission from REF.⁶⁵. Part b adapted with permission from REF.⁶³.

Microfluidics

The technology used to manufacture devices containing chambers and tunnels in the microscale through which fluids flow or are confined. These devices, commonly known as microfluidic chips, permit fluids to be precisely directed, mixed, separated or manipulated to attain multiplexing, automation and high-throughput systems. a luminal space. In addition, slit diaphragm formation is not fully evidenced as nephrin is expressed throughout the surface of the podocytes and not only in the contact points between cells. The researchers used a commercially available system of 384-well plates containing arrays of three-channel chip configurations. This high-throughput system allowed them to analyse 2,000 independent chips. Their glomerulus-on-a-chip platform was applied successfully to model puromycin aminonucleoside nephrotoxicity, glucose-induced damage and membranous nephropathy.

A study that combined on-a-chip technology, 3D architecture and biomaterials, incorporated extruded

topographic hollow fibres (h-FIBERs) to establish a dynamic culture of Lewis rat primary vein endothelial cells and mouse podocytes⁶⁴. Key to the novelty and success of this study was the generation of hollow spindle-shaped nodes in the alginate microfibres. The nodes were designed to allow the co-culture of endothelial cells and podocytes with a microconvex topography that emulated the native topographical cues while allowing perfusion. The researchers showed enhanced podocyte interdigitation in the microtopographied areas of the nodes, supporting the key importance of microenvironmental cues for accurate cellular morphology and functions.

On-a-chip technology has great potential for drug testing and kidney disease modelling⁶⁶. In particular, on-a-chip systems and co-cultures have achieved higher throughput, although this aspect has not vet been perfected. A limitation of currently available on-a-chip technologies is the use of only a few cell types. For example, the available models do not generally incorporate mesangial cells, which are key for structural support and endocrine glomerular cell communications^{67,68}. Nonetheless, steps towards combining several cell types, 3D architecture and microfluidics have been taken. For example, a combined model was generated that included kidney organoids cultured in a microfluidic chip⁶⁹. The fluidic shear stress exerted on the surfaces of the organoids improved the maturation of the podocytes and enhanced their glomerular vascularization. This method could potentially be a trend-setter in the next generation of kidney and glomerulus-on-a-chip models.

PDMS is currently the preferred substrate for microfluidic manufacturing because of its ease in handling, apparent biocompatibility, high gas permeability, chemical sensitivity, long shelf-life and low cost63,70. However, in the absence of treatment with plasma, surfactants or coatings, PDMS has drawbacks that hamper its widespread use in drug toxicity screening⁷¹. For example, the permeability and hydrophobicity of PDMS makes the material prone to absorption or adsorption of small molecules and certain biomolecules⁷². This issue limits reliable assessment of drug concentration exposures73. Although the cellular adhesive properties of this silicone-based polymer are not outstanding, they can often be enhanced by oxygen plasma treatment or coatings based on ECM components to which cells can bind (such as fibronectin or laminin)^{53,65,74}. An alternative solution is the use of thermoplastic chips that are less prone to molecule absorption or adsorption than PDMS because the materials used possess inherent robustness with resistance to chemicals and mechanical deformation^{75,76}. However, the unmatched mechanical properties between PDMS or thermoplastics and the kidney microenvironment directly influence the cell migration and differentiation characteristics on the artificial substrates.

Notably, there is a lack of variety in common manufacturing procedures for PDMS. Soft lithography is the most often used technique, but the architectures obtained are rather simple, consisting of microscale linear planar channels separated by thin membranes and thus limiting the final configuration⁷⁷. Vat polymerization 3D printing has

Oxygen plasma treatment

A surface treatment in which oxygen plasma is used to remove impurities and contaminants, as well as to create functional groups to increase hydrophilicity and enhance bonding properties.

Thermoplastics

A group of polymers that melt at high temperatures and harden upon cooling. They can be melted and recast almost indefinitely so are highly recyclable.

Soft lithography

A group of techniques that use elastomeric stamps and moulds to shape materials with micrometre or nanometre resolution.

Vat polymerization 3D printing

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A 3D printing technique in which each layer of the construct is created by projecting a different image onto a liquid resin contained in a vat to start the crosslinking reaction. now been introduced as a way to fabricate complex 3D structures using PDMS and other polymers⁷⁸. This technology could potentially replace soft lithography as the preferred approach for generation of organ-on-a-chip devices as it provides more flexibility and control over the manufactured structures.

Membranes and 3D scaffolds

Unlike most on-a-chip systems, 3D scaffold-based approaches provide cells with a basic biocompatible support to promote their growth, differentiation and proliferation. However, in many cases the addition of a third dimension leads to the risk of disregarding the importance of vascular fluidic dynamics, including the advantageous role of shear stress shown in on-a-chip devices. Research on 3D scaffolding has progressed in two directions. The first focuses on mimicking the glomerular micromembranes by direct replication of the different barrier layers that separate the cell types⁴¹⁻⁴³. The second is based on the use of ECM-like biomaterials or decellularized ECM to build cell-embedding hydrogels^{44,79,80}. Cell cultures on top of membranes and hydrogels are not always considered 3D cultures, as the cells tend to form a monolaver. However, podocvtes and glomerular endothelial cells cultured within hydrogels have been shown to migrate and assemble into 3D colonies with cell-cell anatomical relationships similar to those seen in glomeruli^{43,44,79,80}.

Progress in assembling a microporous biocompatible membrane to replicate the GFB has been made using



Fig. 3 | **Membranes and 3D scaffolds for glomerular modelling. a** | Electrospinning can be used to build a porous biomimetic collagen membrane on which glomerular endothelial cells and podocytes can be seeded. The porosity and composition of the membrane enables intimate cell–cell interactions and cell migration⁴¹. **b** | The glomerulus can also be modelled by culturing endothelial cells, mesangial cells and podocytes in a collagen hydrogel⁴⁴. The hydrogel is seeded with cells and then assembled by thermal-induced polymerization. The cultured cells assemble to form 3D glomerular morphology with foot processes.

electrospinning. This technique enables the development of a thin layer of interlaced nanoscale-diameter fibres that could accurately model the GBM (FIG. 3a). Very similar methodologies have been used to build electrospun membranes of collagen type I⁴¹ and bladder decellularized ECM⁴². Co-culture of human immortalized endothelial cells and podocytes on opposite sides of these membranes result in glomerular models in which podocytes developed appendages that resembled foot processes. Surprisingly, cells that were seeded on bladder decellularized ECM membrane do not remain as separated monolavers, but migrate through the membrane⁴². As these studies focused on the technological aspects of establishing membranes to enable co-culture of podocytes and glomerular endothelial cells, data on the characteristics of the cultured cells, including expression of genetic markers, slit diaphragms and polarization are limited.

Gelation and posterior vitrification of collagen or layer-by-layer assembly of collagen and polyacrylic acid have also been investigated as methods for producing GBM-mimicking membranes^{81,82}. In one study, a collagen vitrigel membrane was used for co-culture of murine glomerular endothelial cells and mesangial cells⁸¹. Another study demonstrated that layer-by-layer assembly of an artificial GBM using polyacrylic acid and collagen enabled the permeability of the membrane to be modified by precise tuning of thickness, uniformity and nanoscale porosity⁸². However, the aim of this study was to manufacture an artificial GBM rather than a biomimetic model of the glomerulus.

One could conclude that the studies discussed above demonstrate methods for artificially manufacturing GBM, rather than mimicking glomerular tissue. However, the scope of these techniques becomes wider if the potential for the use of artificial GBMs in on-a-chip modelling systems is considered. Biological micromembranes could substitute for synthetic PDMS or polycarbonate barriers used in co-culture microfluidic systems to achieve a more native-like microenvironment with enhanced filtration properties and avoid the use of additional coatings. Culturing on both sides of a membrane also has limitations. For instance, cells will almost never achieve a 3D disposition and their crosstalk might be restricted by the existence of a physical barrier.

Bulk hydrogels are slightly more versatile than artificial porous membranes as they allow free movement of cells in a 3D environment. An added value of hydrogels is that more than two cell types can be co-cultured in the same setting with flexibility in their spatial arrangements (FIG. 3b). For example, a tri-culture of human conditionally immortalized glomerular endothelial cells, mesangial cells and primary podocytes was established in a collagen I-fibronectin hydrogel with the aim of identifying signalling routes between these cells⁴⁴. The cells assembled into glomerular-like structures with podocyte foot processes encompassing endothelial cells, and the culture system was successfully used to mimic glomerulosclerosis mediated by transforming growth factor-β. However, the study did not provide insights into cell physiology or nuanced characterization of signature markers. Fibrin hydrogels reinforced by electrospun

Hydrogel

Highly crosslinked hydrophilic polymer network that is heavily swollen with water and can be used as a dynamic, tunable, degradable material for growing cells and tissues.

Electrospinning

A manufacturing technique based on the creation of small diameter fibres (nanometres to micrometres) by exposing a polymeric solution to a high-power electric field during its ejection.

Bioinks

Solutions of natural and/or synthetic biomaterials used to create tissue constructs by bioprinting; bioinks usually encapsulate cells. polyglycolic acid fibres have also enabled the co-culture of human podocytes and glomerular endothelial cells⁴³. In this case, cells cultured within the bimodal scaffolds self-assembled into structures with glomerular-like architecture within 3 days of culture.

Hydrogels can be obtained quite straightforwardly by dissolving a hydrophilic polymer in an aqueous solvent and casting the solution⁷⁹. A wide variety of synthetic and natural materials can be used as the polymeric basis of hydrogels. For tissue engineering in general, and kidney tissue engineering in particular, some polymeric biomaterials stand out owing to their biocompatibility and ability to reconstruct the microenvironment. For glomerular tissue engineering, it is pertinent to stress the importance of using ECM-derived materials.

Collagen and collagen/Matrigel hydrogels containing kidney cells have been used to engineer tissues that exhibit glomerular structures upon maturation^{44,80}. However, improved cell adhesion and morphology have been reported with the use of decellularization approaches. Decellularization of whole organs has been proposed as a method for preserving the native cell microenvironment and hence improve the maintenance of in vivo cell properties in vitro⁸³. This approach involves chemically or physically removing the cellular components of a tissue to leave only the components of the ECM. Decellularization conserves not only the micro-architecture and macro-architecture of the ECM, but also the protein domains to which cells establish connections. Scanning electron microscopic images obtained after kidney decellularization show that the glomerular ultrastructure is unaltered and can provide binding domains for glomerular cells⁸⁴. As differentiation cues are also unaltered, recellularization with human kidney progenitor cells can potentially reconstruct the glomerulus. Moreover, decellularized kidney ECM and methacryloyl-modified kidney decellularized ECM have been used as a base for bioinks for 3D bioprinting of kidney tissue⁴⁰ and proximal tubules⁸⁵, offering a range of possibilities in the field of 3D glomerulus biofabrication that are currently under-explored.

Organoids

Organoids represent a scaffold-free approach to 3D cultures. They are self-organizing collections of cells in a spheroid shape that, upon maturation, resemble the native tissues and exhibit organ functions and 3D architecture. Organoids have some inherent advantages over conventional models including the fact that the cells are in close proximity to a diverse range of cell types in a complex 3D environment. Crosstalk among these cells can result in enhanced resemblance to podocytes in vivo compared with conventional 2D culturing methods. A 3D environment is not only crucial during differentiation but also important for the maintenance of the differentiated state, as organoid-derived podocytes dedifferentiate upon plating in a 2D environment⁵¹.

Organ functions that can be mimicked in organoids include, but are not limited to, specific signalling pathways and metabolic pathways. However, important functions of the glomerulus such as blood filtration across the GFB and regulation of blood flow rate and filtration surface by the glomerular arterioles and mesangium cannot be reproduced in organoids because they lack an inlet–outlet for the vasculature. Despite this limitation, organoids are a powerful tool that can be used as tissue models to elucidate key processes in glomerular development, disease and drug-induced toxicity, as well as drug efficacy testing. In addition, insight into their development might ultimately lead to regenerative therapies⁸⁶. However, the restricted maturity of organoids presents a challenge that remains to be overcome.

Substantial progress has been made since the development of the first human kidney organoids in 2014-2015 (REFS⁸⁷⁻⁹⁰). Kidney organoids have been generated that contain glomerulus-like tissue, including fenestrated endothelial cells, podocytes and mesangial cells^{51,91-94}. Histological analysis of these organoids showed the presence of a fused tri-laminar GBM separating endothelial cells from tightly interdigitated podocytes, surrounded by a Bowman's capsule. The architecture and diameter were comparable to the capillary-loop stage of embryological kidney development in vivo. Organoids grown in a dish remain in this immature avascularized state that is highly similar to that of embryonic kidneys^{52,95} and the early developmental stage has been further confirmed by single-cell RNA sequencing⁹⁶. Even prolonged culture does not result in increased maturation, suggesting the need for a different approach94. Characteristics of more mature kidneys, such as primary and secondary foot processes, apicobasal polarization with basal actin and nephrin accumulation and slit diaphragms, only appear upon further development of the model by implantation into a host^{91,93,94,97}, the application of shear stress-inducing fluid flow⁶⁹ or the addition of exogenous growth factors^{91,98} (FIG. 4). In addition to a certain degree of maturation and size increase, implantation of organoids leads to host vascular invasion of the glomerular tissue without the loss of the pre-existing vascular plexus in the organoids94.

A study in which hPSC-derived kidney progenitor cells were implanted subcutaneously into mouse hosts showed the development of kidney organoids containing vascularized glomerular tissue⁹¹ (FIG. 4d). The presence of red blood cells inside the capillaries of these organoids confirmed that they are vascularized. With the development of blood vessels, the organoid tissue achieved a unique podocyte-capillary interface. The function of the organoids was examined by assessing the route of low-molecular-weight dextran injected into the host circulation. Dextran was found inside a small blood vessel and along the apical surface of the proximal tubule cells, which could indicate effective blood filtration and reabsorption. However, the collecting ducts were sparse or not present in the organoid tissue and a ureter and larger arteries were lacking. Improved maturation and vascularization has also been achieved by implanting organoids under the kidney capsule of mice⁹⁹ (FIG. 4c). Host implantation is a promising option to enhance maturation beyond the embryological stages and incorporate vascular flow, although the need for an animal host limits the translational potential. Moreover, the extent to which intraspecies differences in embryological development influence the maturation of the organoids is yet to be determined.

An alternative host-free approach to organoid maturation involves application of fluid shear stress by combining organoid culture with organ-on-a-chip methods69 (FIG. 4a). hPSC-derived organoids were cultured on a gelatin and fibrin-coated chip with superfusion of circulating medium. This method increased the abundance of vasculature as well as the maturation of tubular and glomerular cells⁶⁹. A similar role of flow in glomerular development has been found in zebrafish models¹⁰⁰. The ability to promote flow-enhanced development in vitro opens new avenues for investigating kidney organogenesis. However, this method does not ensure that the microvascular networks in the organoids will be perfusable, meaning that the in vitro vascularization is not equivalent to that obtained by transplantation into a host⁷⁴.

Generation of kidney organoids with a de novo vascular network without the use of a host, exogenous growth factors or shear stress, has been achieved by precisely regulating Wnt signalling to adjust the relative proportions of proximal versus distal segments of the nephron (FIG. 4b)⁹⁹. Regulation of Wnt signalling in turn regulates podocyte secretion of vascular endothelial growth factor A, which stimulates endothelial cells to form a defined vascular network. The glomerular tissue showed capillary tufts of human origin and size-selective dextran handling, and thus approached a functional filtration barrier. Over time the expression of platelet endothelial cell adhesion molecule increased and the stem cell markers CD34 and KDR decreased, suggesting further differentiation. Although these findings represent a step in the right direction, full maturation of kidney organoids remains an elusive goal.

Organoids rely on their self-organizing capacity to form intricate structures, closely mimicking embryogenesis. This process makes them an attractive model for studying kidney development and congenital glomerular abnormalities by introducing mutations using CRISPR-Cas9 techniques⁸⁶ or by using patient-derived hPSCs^{51,101}. Several podocytopathies have been modelled using organoids, including autosomal dominant focal segmental glomerulosclerosis owing to podocalyxin mutations^{87,92}, CNS⁵¹ and autosomal recessive polycystic kidney disease (ARPKD)99. One such study used organoids generated from patient-derived hPSCs to model Finnish-type CNS caused by a missense mutation in NPHS1 (REF.¹⁰²). The researchers showed that this mutation resulted in the absence of slit diaphragms in the patient-derived organoids. However, correction of the mutation in the hPSCs using CRISPR-Cas9 gene editing enabled the organoids to form slit diaphragms, confirming the hypothesis that this mutation causes the disease phenotype.

Proof of principle has also been provided for the use of kidney organoids for drug screening. For example, organoids generated from hPSCs derived from patients with ARPKD were used to test the efficacies of thapsigargin and a cystic fibrosis transmembrane conductance regulator inhibitor⁹⁹. Both drugs blocked



Fig. 4 | Glomerular tissue organoids with improved maturation and vascularization. a | Organoids containing glomeruli, tubules and stroma have been derived from human pluripotent stem cells (hPSCs) by subjecting them to a differentiation process using small molecules and growth factors¹⁰¹. The intermediate organoids were exposed to different superfusion flow rates to induce the development of various degrees of vascularization⁶⁹. A clear difference in the degree of vascularization could be seen between days 8 and 21. The final organoids included glomeruli and tubular regions of the nephron. **b** | Another protocol to obtain organoids containing glomeruli-like structures involves culturing the cells with a

Wht-signalling activator (that is, an inhibitor of glycogen synthase kinase 3 (CHIR99021)) and recombinant human fibroblast growth factor-9 (FGF9) for set exposure times⁹⁹. This protocol enables fine-tuning of Wht signalling, which controls the secretion of vascular endothelial growth factor A by podocytes and results in an on-demand percentage of each segment of the organoid. **c** | After a certain degree of maturation has been obtained, organoids can be implanted under the kidney capsule of mice to achieve further vascularization and maturation⁹⁹. **d** | Vascularized glomerular organoids can also be generated in mice by subcutaneous implantation of partially differentiated hPSCs⁹¹. Part **a** adapted from REF.⁶⁹.

ARPKD cystogenesis in the organoids. These results are consistent with those of previous experiments in other tissue models, strongly demonstrating the potential of organoids for drug screening. In another study, hPSC-derived kidney organoids were cultured and then sieved to isolate organoid-derived glomeruli for further culturing⁵¹. The glomeruli were then exposed to increasing doses of doxorubicin for toxicity screening. Following treatment, the glomeruli exhibited a dose-dependent size reduction probably due to apoptosis. The generation of glomerular organoids that mimic glomerular functions and express distinct cellular markers is required to optimize their applicability for pharmacological studies.

Thus organoid technology has the potential to replicate the complexity of the glomerular 3D microenvironment and crosstalk between different cell types. To date, they are the only modelling approach that can self-assemble and mimic the 3D architecture of the kidney and cellular interactions without the need for a scaffold. However, organoids are currently not an optimal in vitro model owing to the inaccessibility of the inner 'capillary' areas of the glomerular-like structures and the limited ability to assess their filtration capacity¹⁰³. This lack of perfusability together with the immaturity of the tissue limit the ability to study the organoid GFB in vitro. This problem will be hard to overcome at the current stage of organoid tissue development. One approach to overcoming some of these limitations would be to use organoids in combination with other technologies such as microfluidic devices69,104 composed of different chambers or submodules that hold separate organoids and allow vascularization, perfusion of the vasculature and measurement of characteristics such as glomerular filtration¹⁰⁵.

Alternatively, glomerulus function has been assessed in mouse-implanted organoids that show a certain degree of connection with the vasculature of the host^{91,99,106}. Combining a glass window placed above the implanted organoid with the use of fluoresceintagged molecules enables imaging of glomerular filtration in real time. Moreover, by adjusting the size of the label molecules used, filtration uptake assays could be used to assess the size selectivity of the GFB^{99,106}. In functional measurements, glomerular tissue organoids are lagging behind on-a-chip approaches in which albumin and inulin permeability assays are already being performed^{6,45,63-65}. Measurement of GFR and single nephron GFR in organoids would require reproduction of glomerular capillary function with an entry and exit for the vessels as well as a way to collect the filtrate for analysis.

Other challenges in the field of kidney organoids include the current dependence on Matrigel as the culture matrix and the variability between protocols in the degree of definition of the medium and in gene expression associated with maturation, nephron pattering and cell proportions. Matrigel supports the growth and long-term culture of organoids, but its murine tumour origin results in inter-batch variability and limits the clinical application of the organoids. However, use of Matrigel is not the only option for organoid culture^{90,103} and alternative synthetic and bio-derived materials have been proposed^{107,108}. The use of these latter biomaterials could facilitate the translational potential of organoids by reducing costs and minimizing inter-batch variability, advancing research on cell responses to environmental cues and enabling the combination of organoids with other approaches such as organ-on-a-chip and biofabrication¹⁰⁹. Many, but not all^{82,84,88}, of the current protocols for organoid culture include the addition of murine embryonic spinal cord to the medium and rely on undefined secreted factors for organoid development^{83,89}. Feeder cells such as mouse embryonic fibroblasts are effective for nurturing the cultures and can be neglected after expansion¹¹⁰. However, their contribution is not fully understood and potentially leads to undesired variability. Efforts are being made to unravel the signalling established between cultured cells and feeder cells with the aim of isolating the secreted factors and using them to supplement the culture medium. Moreover, inter-laboratory, inter-experimental, and inter-clonal variability can have substantial effects on organoid gene expression. High(er)-throughput systems might mitigate the effects of this variability and be a great asset for drug screening^{48,98}. For example, use of a 3D bioprinter to extrude organoids and eliminate the manual process of micro-mass formation has been reported⁵². This method increases reproducibility and throughput and therefore results in an increased organoid vield.

Another important factor to consider is the long-term stability of organoids. Glomerular tissue-derived organoids have been cultured for longer (52 days)⁹⁴ than on-a-chip models (30 days)^{6,64} and cultures using bio-compatible membranes or 3D scaffolds (<7 days)^{43,44}. However, longer-term culture does not necessarily ensure higher functionality or maturation and can lead to loss of vascular gene expression as a consequence of loss of podocyte VEGF production as well as hypoxia and metabolic deficit owing to the larger sizes of the generated structures⁹⁴.

Developments in biofabrication

New biofabrication technologies could potentially be used for automated generation of complex glomerular models using cell-laden biomaterials. 3D bioprinting enables controlled delivery of cells, biomaterials and soluble factors in complex 3D patterns, whereas laser ablation improves the structural accuracy of models with high resolution.

3D bioprinting. 3D bioprinting is being investigated as an approach to assemble microfluidic-based and scaffold-based models with precise cell and biomaterial distributions. Compared with traditional scaffolding technologies, such as plain cell encapsulation in which cells are suspended in a liquid hydrogel precursor that is later moulded and crosslinked, 3D bioprinting offers unprecedented versatility and the ability to pattern cell-laden biomaterials with precise control over their composition, spatial distribution and architecture¹¹¹⁻¹¹⁴. 3D bioprinting can therefore achieve detailed and personalizable recapitulation of the fine shapes, structures and architecture of target tissues and organs. Encouraging progress has been made in applying this technology to the fabrication of complex structures such as kidney proximal tubules¹¹⁵ and lung alveoli¹¹⁶. These successes should motivate the application of 3D bioprinting for glomerular modelling.

Bioprinting is an extremely versatile technique that can provide a consistent, repeatable, automated and higher-throughput approach to cell patterning in biomedical engineering applications¹¹⁷ and therefore improve reproducibility in comparison to traditional scaffolding^{40,44} and organoid cultures^{52,118}. In general, the technology is cost-effective and time-efficient, and stands out for its flexibility in terms of manufacturing and biomaterials¹¹⁹⁻¹²². These features make 3D bioprinting an attractive alternative for the fabrication of glomerulus-like structures. However, the strongest attribute of this technology is the capacity to create complex, predefined architectures. Using computer-aided design software, 3D models of the glomerulus can be created and sent to a 3D bioprinter to reproduce the same defined geometric pattern.

Medical imaging techniques such as micro-computed tomography (CT) scans have been combined with artificial intelligence approaches to create models of various organs¹²³. In the future, this approach could be used to create accurate designs of the glomerulus. A micro-CT imaging method for the glomerulus with a resolution of $10 \times 10 \times 10 \mu$ m has been developed¹²⁴. Scans created using this method could potentially be combined with high-resolution bioprinting to improve the accuracy of glomerular models.

A variety of bioprinting strategies, including inkjet, extrusion-based and light-based technologies^{117,39}, have been used to engineer different types of tissue substitutes and models. This diversity enables the generation of platforms that integrate 3D culture, different materials and mechanical properties and mechanical stimuli. Many of these approaches have been used to reproduce various structures of the human body that contain channels that can be perfused and are composed of different materials and cell types¹²⁵. Modifying, combining or adapting the methods used to print these tissues could enable the fabrication of a physiologically relevant glomerulus structure.

A method of extrusion bioprinting with sacrificial ink (Pluronic F127) was used to produce a proximal tubule model¹¹⁵ (FIG. 5a). Fugitive filaments were printed at room temperature using the ink and then cast with an ECM-like material composed of fibrinogen and gelatin. The construct was then cooled to 4 °C to liquefy the ink, thereby creating open channels that were subsequently seeded with human proximal tubule cells. The channels were perfused with medium to expose the cells to flow, thereby combining the benefits of 3D culture and on-a-chip devices. This method could potentially be used to improve glomerular models as complex hollow channels like those of the glomerulus could be created using materials laden with mesangial cells or podocytes and then seeded with vascular cells.

Another approach is to use extrusion or inkjet bioprinting of cell-laden bioinks to create 3D structures 126,127

(FIG. 5b). These methods enable bioprinting of bioinks with various viscosity profiles¹²⁸ and potentially bioprinting of multiple cell types or materials in the same defined space or at the same time using a single bioprinter with multiple bioinks^{129–131}. These techniques have been used to fabricate multi-material bladder constructs¹²⁵ and multi-cell lineage tissue constructs¹³². When applied to modelling of the glomerulus, multi-material bioprinting could enable the incorporation of podocytes, mesangial cells and vascular and parietal endothelial cells in a single 3D microenvironment, enabling their simultaneous co-culture.

Given the complexity of glomerular structure, few models have attempted to replicate the cup-like Bowman's capsule or the capillary tuft. However, advances in light-based biofabrication could enable the manufacture of complex tissue designs, including uneven and concave surfaces6,122. For example, vat photopolymerization bioprinters can build structures with precise curves and hollow channels¹¹⁶ (FIG. 5c) by projecting images onto the biomaterial or hydrogel precursor to start a photocrosslinking reaction. These bioprinters also have the potential to print with cell-laden bioinks and create multi-material structures¹³³. The final constructs can therefore include bioinks with different mechanical properties and/or cell lines^{134,135}, similar to those reported for extrusion bioprinting modalities. This technique has been used to create small, intertwined channels to model the vascular network of lung alveoli¹¹⁶ and could also potentially be used to create channels resembling the size and entanglement of glomerular capillaries.

Post-processing techniques can be used to achieve better mechanical properties of biomaterials or higherresolution constructs that more closely resemble physiological structures. For example, we have developed a method to shrink hyaluronic acid methacrylate hydrogel structures with channels that emulate cannular tissues by immersing them in a chitosan solution for up to 24 h. This method achieved a reduction in microchannel diameter of around 49%¹³⁶ (FIG. 5e). Many bioinks include mixtures of different hydrogels with multiple crosslinking mechanisms; the primary material improves printability, whereas the secondary material undergoes crosslinking after bioprinting to ensure mechanical fidelity¹³⁷.

Some limitations of 3D bioprinting remain to be overcome before printing of a fully functional glomerular structure can be achieved^{122,138}. For example, extrusion bioprinting is limited by the mechanical strength and viscosity of the bioink, can cause damage to cells due to mechanical and thermal stress¹³⁷, has low resolution and can be slow. Light-based bioprinting with UV or high-energy lasers can also be harmful to cells, the equipment can be extremely complex and difficult to operate, and the resulting constructs can be small and fragile (potentially resulting in collapse of channels during printing). Moreover, there is a lack of standardized cytocompatible bioinks.

Another challenge is that the diameter of the human glomerulus is only $\sim 200 \,\mu\text{m}$, which demands a tiny feature resolution^{11,119,139,140}. The resolutions of current bioprinting techniques range from several

Extrusion bioprinting

A technique used to create organized tissue constructs by continuously dispensing or extruding a bioink through a nozzle, resulting in 3D structures.

Inkjet bioprinting

A technique used to create organized tissue constructs by rapidly dispensing small droplets in the picolitre volume range.

Feature resolution

The smallest feature size upon which a structure can be built.



Printed hydrogel construct containing hollow channel

Shrunken construct with smaller channel size

Fig. 5 | **3D bioprinting and multi-photon ablation techniques that could be used to build glomerular models.** Several techniques that have been used to create models of other tissues could be adapted to glomerulus bioprinting. **a** | Extrusion 3D bioprinting with sacrificial ink involves printing a mould and then casting with an extracellular matrix-like material. The sacrificial ink is then liquefied to create channels that can be seeded with cells. This technology has been used to build models of the proximal tubule by culturing human proximal tubule epithelial cells in a matrix composed of gelatin and fibrinogen¹¹⁵. **b** | Extrusion bioprinting can also be used to print multiple cell types or materials at the same time with high precision. This technique has been used to build bladder models¹²⁵. **c** | Vat polymerization-based bioprinters can print complex hollow structures by exposing a light-sensitive bioink to sequential light patterns to start a photocrosslinking reaction. **d** | Multi-photon ablation has been used to precisely remove collagen hydrogel and form a vessel network structure and Bowman's capsule as a model of the glomerulus¹⁴¹. **e** | Post-printing processing approaches such as immersion of a hyaluronic acid methacrylate hydrogel structure in a polyion solution of net opposite charge (such as chitosan solution) can be used to shrink constructs to achieve smaller channel sizes that closely emulate the vasculature or other cannular tissues¹³⁶. Part **a** adapted from REF.¹¹⁵.

Two-photon lithography

A light-assisted bioprinting technique in which excitation for the polymerization of the material is achieved by a femtosecond pulsed near-infrared laser. This technology typically creates high-resolution features with sizes of ~50–100 nm.

hundred micrometres for extrusion bioprinting to $20 \,\mu\text{m}$ achieved by some light-assisted systems¹¹⁹. Only two-photon lithography has achieved accuracy below the micrometre scale, but the resulting constructs are limited in size and the interior architecture resembles cells encapsulated in a 3D environment rather than complex native tissue^{39,119}. As the GBM has a thickness

of 325–375 nm³⁹, higher resolutions will be required to achieve a physiologically relevant renal corpuscle model with accurate capillary diameters. However, integration of 3D-bioprinted structures with microfluidic and on-a-chip technologies has the potential to enable the creation of physiologically relevant and accurate glomerulus models. Laser ablation. Multi-photon ablation is a technique that uses a laser to remove material. The most structurally accurate biofabricated model of a glomerulus to date was created using multi-photon ablation of channels as small as 10 µm in a collagen hydrogel containing two parallel vessel-like structures that were previously cellularized with human umbilical vein endothelial cells (HUVECs)¹⁴¹ (FIG. 5d). Afferent and efferent channels were also ablated to connect the model glomerulus to the parallel vessels and a pressure differential (~1 mmHg) was applied to induce migration of HUVECs into the lumen of the glomerular channels, resulting in the creation of a fully cellularized glomerular-like structure. However, this approach has not yet been shown to be suitable for use with other cell types such as podocytes and mesangial cells.

In the near future, use of combinations of bioprinting and ablation technologies could lead to the creation of a precise and fully functional model of a human glomerulus that supports cell-cell and cell-ECM interactions and the integration of flows. Such a model could enable crosstalk between cell types in a 3D microenvironment that replicates the native microstructures of the glomerulus. The potential impact of such a model on the understanding of glomerular physiology, as well as the study of pharmacodynamics, pharmacokinetics and toxicity, remains to be determined.

Scalability and standardization

Success in widespread application of in vivo models relies on their scalability and standardization. The generation of models that are suitable for HTS and high-content screening (HCS) is a necessary step towards the large(r)-scale application of tissue-engineered glomerular constructs. The feasibility of HTS is dependent on three main factors, production, maturation and readouts. HCS relies mostly on the combination of automated microscopic imaging analysis and high-throughput techniques.

Production. The ease and speed of model production is dependent on the specific technique used. In general, microfluidic devices will be the easiest to manufacture and handle, followed by organoids and 3D scaffolded structures. Organoid⁵² and organ-on-a-chip¹¹⁵ technologies enhanced by bioprinting are somewhat more complex but strong progress is being made. Use of bioprinting to manufacture chips would enable a variety of biological materials to be used instead of the current synthetic alternatives. Bioprinting has already been used to create on-a-chip models of convoluted kidney tubules, demonstrating the suitability of this technique for building perfusable channels compatible with kidney models¹¹⁵. In the case of organoids, bioprinting can aid in standardization of the manufacturing processes⁵² and permit tight control of the size, geometry and cellular density of the spheroids, leading to improved reproducibility of results^{118,142}. Use of bioprinting could also enable different tissue-specific organoids to be combined to create more sophisticated and larger constructs. Moreover, organoids can be included within bioinks to build constructs in which the cellular building blocks are already organized into semi-mature structures¹⁴². Scalability and translation towards personalized medicine will also require standardization of protocols for obtaining and including human cells in any of the proposed models.

Maturation. Once models are manufactured and seeded with cells, time is required for the cells to mature. Maturation is an essential step but represents a bottle-neck regardless of the specific technique used. A more mature tissue will more closely resemble the in vivo tissue but may require a longer maturation period. While the cells are maturing, sufficient nutrients need to be supplied while maintaining O_2 and CO_2 levels and temperature, and waste products have to be eliminated. Models with an inlet and an outlet are easier to handle and are, therefore, preferred. In addition, the process can be sped up by automating as much as possible, for example by using a liquid handling robot⁹⁸.

Readouts. Conventional analytical tools rely on manual sample collection and lead to inevitable system disturbance. Ideally, monitoring systems would be fully integrated into models and analysed continuously in a fully automated fashion over long periods of time¹⁴³. Multiplexed probes and CRISPR–Cas-9-based approaches can be used for HCS of complex 3D culture systems¹⁴⁴. Efforts have also been made to integrate sensors into glomerular models, for example, CRISPR– Cas9-mediated fluorescent tagging of *SIX2* and *NPHS1* genes has been used to monitor differentiation and maturation of organoids in situ¹⁴⁵.

Microfluidic devices can also be designed to enable continuous measurements. We have developed a modular, fully automated system to enable constant monitoring of the biochemical and biophysical parameters of organ-on-a-chip models^{146,147}. A breadboard controls the fluid flow, a label-free electrochemical immunobiosensor records the presence of soluble biomarkers (including albumin, glutathione S-transferase-a and creatine kinase-myocardial band), an optical sensing unit measures changes in pH, temperature and O₂ and a mini-microscope is used to monitor morphology. Biomarker sensing was selective and highly sensitive, and we provided proof of concept by applying the system to drug toxicity testing. This system is universal and can be used for a wide range of biomarkers with minor adaptations.

Standardization. Before high-throughput model systems can be established for applications such as drug testing, an urgent need exists for standardization. Complex models must be stable and well-characterized, and the cells employed must be properly differentiated. Great heterogeneity exists in the cellular markers that are used to classify kidney glomerular cells, particularly those that have undergone a differentiation process. This variety of markers partly reflects the lack of uniformity in cell sources, harvesting procedures, dedifferentiation and re-differentiation protocols and culture conditions. Other than podocin and nephrin, no consensus on characterization markers

Breadboard

In the microfluidic context, a breadboard is a piece of hardware containing built-in microfluidic channels and valves that enable modular assembly of microfluidic chips and fluid routing.

exists^{6,9,45,51,52,65,84,120,148}. Moreover, diverse signature genes have been reported for mouse²⁰ and human glomerular cells¹⁴³ and for human organoids^{50,51,93}. The field of glomerular modelling would greatly benefit from the adoption and widespread assessment of consensus markers for future work.

Future perspectives

Despite substantial progress, tissue engineering of complex organs such as the kidney, remains challenging. Kidney and glomerular tissue engineering could potentially benefit from advances in the engineering of other barrier tissues for which 3D modelling is more developed. For example, liver-on-a-chip models have replicated flows through the hepatic lobules by mimicking the hepatic sinusoidal structure¹⁴⁹ and a similar setting could be employed for the fenestrated vessels of the capillary tuft. Lung-on-a-chip systems rely on lateral pneumatic chambers to stretch the cultured cells and mimic the effects of inhalation and exhalation¹⁵⁰. Similar chips have been used to mimic the pulsations of the glomerular capillaries^{45,151} and further adaptation could be used to exert pressure on the walls of the vascular chambers and thus mimic glomerular diseases. One of the distinctive aspects of on-a-chip models is their capacity to provide a continuous shear stress and supply of oxygen and nutrients, which increases the probability of obtaining mature and stable cultures of the glomerulus in the long term. However, when upscaling the complexity and the size of tissue analogues, as occurs in 3D cultures and organoids, it is of paramount importance to ensure that oxygen and nutrients are provided by vascularization instead of superperfusion.

Moving from chips towards 3D structures, non-planar membranes have been used for long-term culture of proximal tubule cells in bioartificial kidneys^{152,153}, proving not only that 3D architectures are suitable for prolonged cultures but that this approach may be advantageous for mimicking the glomerulus. The complex interior architecture of the renal corpuscle could benefit from the high resolution of light-based 3D bioprinting techniques¹¹⁵. However, the suitability of 3D bioprinting for glomerular tissue engineering has not yet been extensively assessed.

Importantly, the glomerulus is only a part of the kidney and integrating kidney glomerulus and tubular regions on sequential chips could be of great interest. Filtrate and blood flows could be established simultaneously to mimic glomerular filtration followed by tubular reabsorption. Incorporating mesangial cells in glomerulus chips, either by indirect co-culture or by adding cells directly to the model on the outside of the capillary channel, would also be highly advantageous. Such an approach could potentially result in enhanced stability of the GFB-forming cells and enable autologous modulation of the capillary flow. The inclusion of mesangial cells might also result in more accurate models for diabetes, hypertension and glomerulonephritis, among other genetic and non-genetic diseases affecting the glomerulus. In addition, a Bowman's capsule-on-a-chip is yet to be accomplished. Such a model might be achieved by combining chips with multiple channels for the GFB and Bowman's space. A combined approach bringing together a glomerular model with a model of tubular function could ultimately lead to the development of a more complete kidney-on-a-chip that mimics the entire urine production process.

To fully recapitulate the effects of a drug on the human body and evaluate potential toxicity, the effects on key drug-processing organs should be assessed concurrently. A body-on-a-chip that includes models of the blood–brain barrier, brain, lung, liver, heart, skin, gut and kidney has been developed⁷⁴. Use of such a model provides a promising approach to systemic predictive drug screening in human tissue in vitro.

Conclusions

Kidney glomerular modelling is advancing towards accurate depiction of physiological and pathophysiological states. On-a-chip models provide a dynamic environment for establishing the GFB and enable the application of flow and shear stress to avoid cell dedifferentiation and enhance the expression of nephrin and podocin. However, the GFB is only a small part of the glomerulus and modelling of the GBM is often over-simplified by the use of synthetic materials. Electrospinning has been proposed as a cell-friendly, natural approach to create models of the GBM. Although the resulting membranes are promising in terms of micro-organization and porosity, few examples of the use of this technique exist. Hydrogels containing embedded cells have also been used as a scaffold for developing glomerular tissues. ECM-like and ECM-derived polymers show great promise to sustain glomerular constructs in which both the GFB and the mesangium can be replicated. Organoids can self-assemble to mimic the native 3D architecture of the glomerulus. Host implantation, fine-tuning of Wnt signalling and fluid flow are potential strategies for overcoming maturation issues and achieve vascularization of organoids. The organoid approach is unique because not only the glomerular tissue, but also the other segments of the nephron are replicated. However, ex vivo organoids currently lack inflow and outflow of blood supply and tubular drainage, which are critical for modelling glomerular function.

Glomerular modelling approaches could be combined to avoid forfeiting a dynamic microenvironment for 3D complexity. For example, engineered native-like membranes could be used in on-a-chip systems and organoids can be cultured within chips. Nevertheless, the current lack of standardization and limited scalability in addition to intrinsic technique-related limitations, continue to restrict the potential of these approaches. The use of novel technologies, such as 3D bioprinting, could help overcome these challenges. Application of well-characterized and accurate glomerular models could lead to improved understanding of disease characteristics and the genetic and non-genetic processes that result in pathobiology. In addition, such models could be used for HTS of drug efficacy and toxicity and eventually inform the use of precision medicine approaches for patients with kidney diseases.

Published online 21 January 2022

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Acknowledgements

The authomedgements The authomedgements from the National Institutes of Health (R00CA201603, R21EB025270, R21EB026175, R21EB030257, R01EB028143, R01HL153857, R01DK72381, R03EB027984, R37DK39773 and UH3TR002155), the National Science Foundation (CBETEBMS-1936105), the Brigham Research Institute, the Hofvijverkring Visiting Scientist Program, the Dutch Kidney Foundation (18KVP01), Utrecht Institute for Pharmaceutical Sciences and European Union's Horizon 2020 research and innovation programme WIDESPREAD-05-2018-TWINNING Remodel.

Author contributions

M.G.V. and L.S.M. researched the data and wrote most of the text. K.P.F., E.C. and V.Y.L. researched the data and contributed to discussion of the content. M.G.V., L.S.M. and K.P.F. created the submitted figures. J.V.B., R.M. and Y.S.Z. contributed substantially to discussion of the content throughout. Y.S.Z. participated in researching the data and writing of the initial draft. M.G.V., L.S.M., J.V.B., R.M. and Y.S.Z. reviewed/ edited the manuscript.

Competing interests

Y.S.Z. sits on the Advisory Board of Allevi, Inc., which however, did not support this work. J.V.B. is co-founder and holds equity in Goldfinch Bio. The interests of V.S.Z. and J.V.B. were reviewed and are managed by Brigham and Women's Hospital and Mass General Brigham in accordance with their conflict of interest policies. The other authors declare no competing interests.

Peer review information

Nature Reviews Nephrology thanks the anonymous reviewers for their contribution to the peer review of this work.

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Supplementary information

The online version contains supplementary material available at https://doi.org/10.1038/s41581-021-00528-x.

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